

Free of maintenance stop valve with bellows seal - metallic sealing

ARI-FABA®-ANSI LongLife -

Class 150

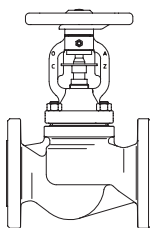
Straight through with flanges

- German TA - Luft TÜV-Test-No. 088-945053

SA216WCB

Fig. 031

Page 2



ARI-FABA®-ANSI LongLife -

Class 300

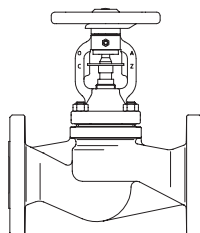
Straight through with flanges

- German TA - Luft TÜV-Test-No. 088-945053

SA216WCB

Fig. 041

Page 3



ARI-FABA®-ANSI LongLife -

Class 300

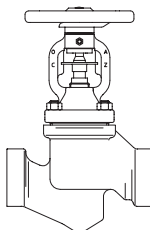
Straight through with socket weld ends

- German TA - Luft TÜV-Test-No. 088-945053

SA105

Fig. 049

Page 4



ARI-FABA®-ANSI LongLife -

Class 300

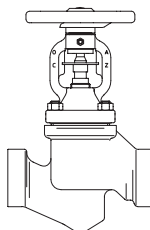
Straight through with screwed socket connection

- German TA - Luft TÜV-Test-No. 088-945053

SA105

Fig. 049

Page 5



FABA®
LONG LIFE

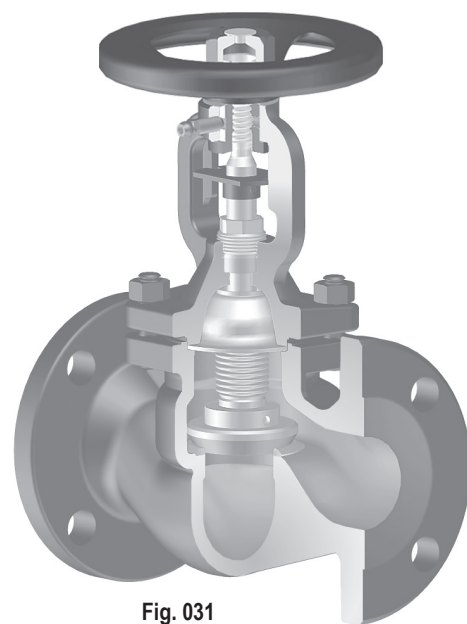


Fig. 031

For standard casting / forged versions
refer to data sheet „FABA® LongLife“
Stainless steel versions
refer to data sheet „FABA®-LongLife Stainless steel“

Features:

- Two-ply bellows seal as standard
- Plug with marginal seat
- DN 15- 80 stem with fine thread as standard
- Lubricating nipple as locking device as standard
- Stem with bellows seal
- Secondary sealing: gland packing
- Position indicator as standard
- Non-rising handwheel
- Non-rotation lock for each nominal diameter
- External stem thread
- Stem with roll hardened thread
- Seat/Plug hardened

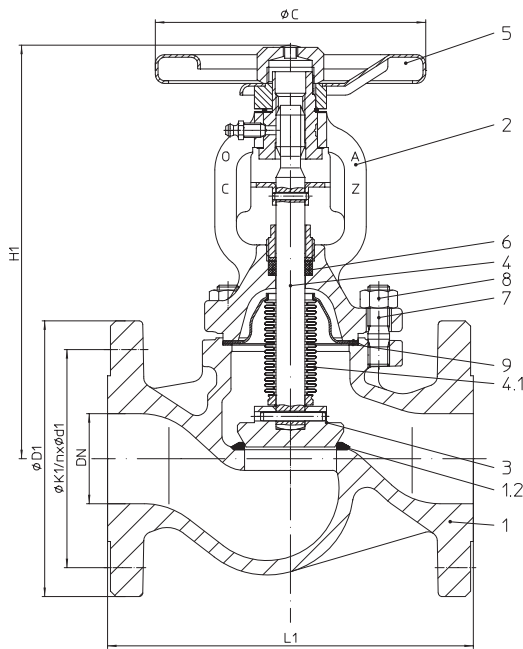
ANSI-Stop valve - straight through with flanges and bellows seal - Class 150 (SA216WCB)


Figure-No.	Nominal pressure	Material	Nominal diameter
34.031	ANSI150	SA216WCB	1/2" - 10"
Test: German TA - Luft TÜV-Test-No. 088-945053			
Flanges acc. to ASME / ANSI B16.5			
At high differential pressures a balancing plug is necessary! (refer to page 6)			
Plug with marginal seat standard			

Selection of possible applications

Industry, powerstations, flue gas purification plant, processing technology, gas supply, vapour facilities, recycling facilities, vacuum facilities, hot water, heating technology, district heating, thermal oil applications, general plant manufacturing, etc.
 (other applications on request)

Selection of possible flow media

Steam, gases, hot water, thermal oil, process water, vacuum facilities, ammonia etc.
 (other flow media on request)

Parts

Pos.	Description	Fig. 34.031
1	Body	SA216WCB
1.2	Seat	E347-16
2	Bonnet	SA216WCB
3	Plug *	AISI440 (vakuumhardened)
4.1	Bellows seal *	SA479Gr.316Ti
4.2	Stem *	AISI420
5	Handwheel	A366 (epoxy-coating)
6	Packing ring *	Pure graphite
7	Stud	SA193-B7
8	Hexagon nut	SA194-2H
9	Gasket *	Pure graphite (CrNi laminated with graphite)

* Spare part

Information / restriction of technical rules need to be observed!

Operating instructions can be ordered by phone +49 (0)5207 / 994-0 or fax +49 (0)5207 / 994-158 or -159.

A production allowance acc. to TRB 801 No. 45 exists

The engineer, designing a system or a plant, is responsible for the selection of the correct valve.

Dimensions

Nominal diameter		1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"	6"	8"	10"
L1	(inch)	4,25	4,61	5	6,5	7,99	8,5	9,49	11,5	15,98	19,49	24,49
H1	(inch)	8,07	8,07	8,27	8,86	9,06	9,65	10,43	14,37	16,73	21,65	28,35
ØC	(inch)	4,92	4,92	4,92	5,91	5,91	6,89	8,86	11,81	15,75	20,47	20,47
Travel	(inch)	0,24	0,24	0,31	0,51	0,51	0,63	0,79	0,98	1,57	1,97	2,76
Cv-value	(us-gal)	4,7	8,3	12,8	32,4	51,2	83,7	125,6	197,7	437,2	761,6	1197,7
Nominal diameter		15	20	25	40	50	65	80	100	150	200	250
L1	(mm)	108	117	127	165	203	216	241	292	406	495	622
H1	(mm)	205	205	210	225	230	245	265	365	425	550	720
ØC	(mm)	126	126	126	150	150	175	225	300	400	520	520
Travel	(mm)	6	6	8	13	13	16	20	25	40	50	70
Kvs-value	(m³/h)	4	7,1	11	27,9	44	72	108	170	376	655	1030
Zeta-value	--	4,95	4,95	5,05	5,17	5,07	5,37	5,41	5,31	5,51	5,71	5,70

Standard-flange dimensions refer to page 8

Face-to-face dimension according to ANSI B16.10

Weights

Nominal diameter		1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"	6"	8"	10"
34.031	(lbs)	11,4	11,8	12,8	14,3	26,4	46,2	54	88	172	370	572
Nominal diameter		15	20	25	40	50	65	80	100	150	200	250
34.031	(kg)	5,2	5,4	5,8	6,5	12	21	24,5	40,2	78	168	260

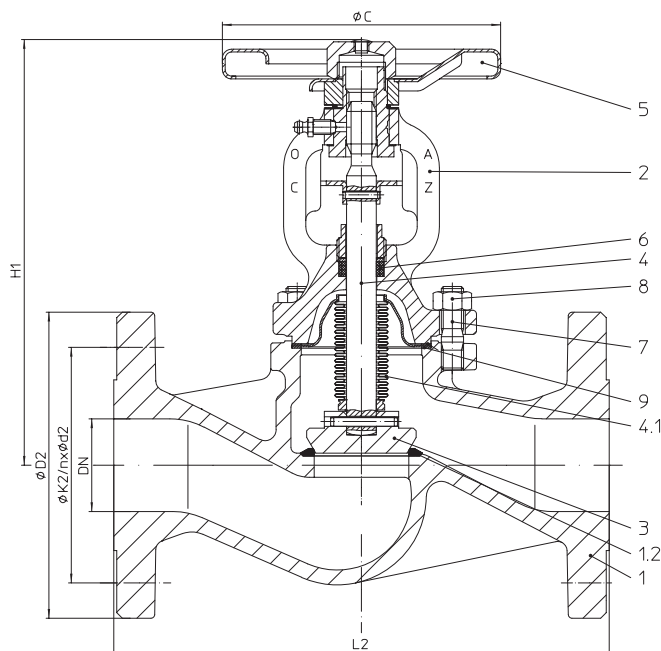
ANSI-Stop valve - straight through with flanges and bellows seal - Class 300 (SA216WCB)


Figure-No.	Nominal pressure	Material	Nominal diameter
35.041	ANSI300	SA216WCB	1/2" - 10"
Test: German TA - Luft TÜV-Test-No. 088-945053			
Flanges acc. to ASME / ANSI B16.5			
At high differential pressures a balancing plug is necessary! (refer to page 6)			
Plug with marginal seat standard			

Selection of possible applications

Industry, powerstations, flue gas purification plant, processing technology, gas supply, vapour facilities, recycling facilities, vacuum facilities, hot water, heating technology, district heating, thermal oil applications, general plant manufacturing, etc.
 (other applications on request)

Selection of possible flow media

Steam, gases, hot water, thermal oil, process water, vacuum facilities, ammonia etc.
 (other flow media on request)

Parts

Pos.	Description	Fig. 35.041
1	Body	SA216WCB
1.2	Seat	E347-16
2	Bonnet	SA216WCB
3	Plug *	AISI440 (vakuumhardened)
4.1	Bellows seal *	SA479Gr.316Ti
4.2	Stem *	AISI420
5	Handwheel	A366 (epoxy-coating)
6	Packing ring *	Pure graphite
7	Stud	SA193-B7
8	Hexagon nut	SA194-2H
9	Gasket *	Pure graphite (CrNi laminated with graphite)

* Spare part

Information / restriction of technical rules need to be observed!

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A production allowance acc. to TRB 801 No. 45 exists

The engineer, designing a system or a plant, is responsible for the selection of the correct valve.

Dimensions

Nominal diameter		1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"	6"	8"	10"
L2	(inch)	6,98	7,01	7,99	9,02	10,51	11,5	12,52	14,02	17,48	22,01	24,49
H1	(inch)	8,07	8,07	8,27	8,86	9,06	9,65	10,43	14,37	16,73	21,65	28,35
ØC	(inch)	4,92	4,92	4,92	5,91	5,91	6,89	8,86	11,81	15,75	20,47	20,47
Travel	(inch)	0,24	0,24	0,31	0,51	0,51	0,63	0,79	0,98	1,57	1,97	2,76
Cv-value	(us-gal)	5,8	8,7	14	34,9	53,5	89,5	132,6	224,4	468,6	832,6	1264
Nominal diameter		15	20	25	40	50	65	80	100	150	200	250
L2	(mm)	152	178	203	229	267	292	318	356	444	559	622
H1	(mm)	205	205	210	225	230	245	265	365	425	550	720
ØC	(mm)	126	126	126	150	150	175	225	300	400	520	520
Travel	(mm)	6	6	8	13	13	16	20	25	40	50	70
Kvs-value	(m³/h)	5	7,5	12	30	46	77	114	193	403	716	1087
Zeta-value	--	3,1	4,2	4,2	4,4	4,6	4,6	4,8	4,1	4,8	4,8	5,1

Standard-flange dimensions refer to page 8

Face-to-face dimension according to ANSI B16.10

Weights

Nominal diameter		1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"	6"	8"	10"
35.041	(lbs)	11,8	13,9	19	21	32,8	50,6	64	108	207	425	649
Nominal diameter		15	20	25	40	50	65	80	100	150	200	250
35.041	(kg)	5,4	6,3	8,6	9,5	14,9	23	29	49,2	94	193	295

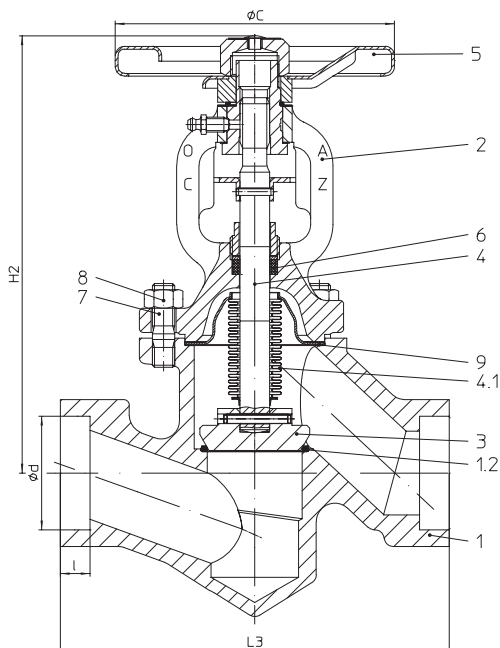
ANSI-Stop valve - straight through with socket ends and bellows seal - Class 300 (SA105)


Figure-No.	Nominal pressure	Material	Nominal diameter
45.049....3	ANSI300	SA105	1/2" - 2"
Test: German TA - Luft TÜV-Test-No. 088-945053			
Socket ends according to ASME / ANSI B16.11			
Plug with marginal seat standard			

Selection of possible applications

Industry, powerstations, flue gas purification plant, processing technology, gas supply, vapour facilities, recycling facilities, vacuum facilities, hot water, heating technology, district heating, thermal oil applications, general plant manufacturing, etc.
 (other applications on request)

Selection of possible flow media

Steam, gases, hot water, thermal oil, process water, vacuum facilities, ammonia etc.
 (other flow media on request)

Parts

Pos.	Description	Fig. 45.049....3
1	Body	SA105
1.2	Seat	E347-16
2	Bonnet	SA105
3	Plug *	AISI440 (vakuumhardened)
4.1	Bellows seal *	SA479Gr.316Ti
4.2	Stem *	AISI420
5	Handwheel	A366 (epoxy-coating)
6	Packing ring *	Pure graphite
7	Stud	SA193-B7
8	Hexagon nut	SA194-2H
9	Gasket *	Pure graphite (CrNi laminated with graphite)

* Spare part

Information / restriction of technical rules need to be observed!

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A production allowance acc. to TRB 801 No. 45 exists

The engineer, designing a system or a plant, is responsible for the selection of the correct valve.

Dimensions

Nominal diameter		1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
L3	(inch)	4,61	4,61	5,47	7,32	7,32	8,23
H2	(inch)	7,99	7,99	8,46	9,06	9,06	9,45
ØC	(inch)	4,92	4,92	4,92	4,92	5,91	5,91
Travel	(inch)	0,24	0,24	0,31	0,51	0,51	0,51
Cv-value	(us-gal)	3,6	6,4	10	14,9	23,3	30,2
Nominal diameter		15	20	25	32	40	50
L3	(mm)	117	117	139	186	186	209
H2	(mm)	203	203	215	230	230	240
ØC	(mm)	126	126	126	150	150	150
Travel	(mm)	6	6	8	13	13	13
Kvs-value	(m³/h)	3,1	5,5	8,6	12,8	20	26
Zeta-value	---	8,1	8,1	8,1	8,5	9,8	14,2

Socket weld ends dimensions refer to page 8

Face-to-face dimension according to ANSI B16.10

Weights

Nominal diameter		1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
45.049....3	(lbs)	6,4	6,4	8,14	13	13	16,1
Nominal diameter		15	20	25	32	40	50
45.049....3	(kg)	2,9	2,9	3,7	5,9	5,9	7,3

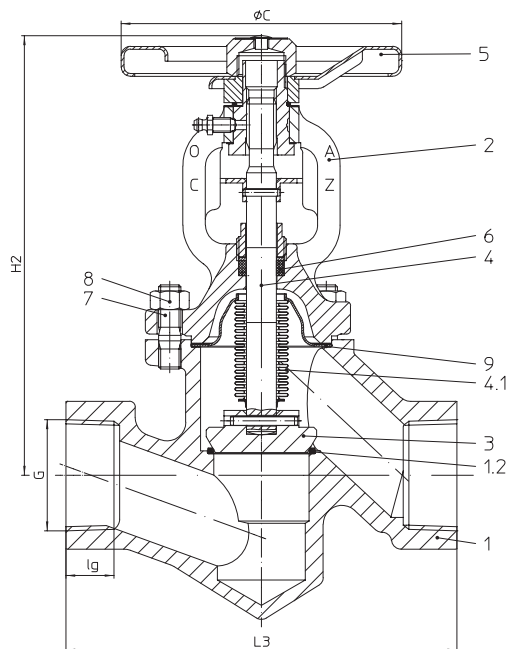
ANSI-Stop valve - straight through with screwed socket and bellows seal - Class 300 (SA105)


Figure-No.	Nominal pressure	Material	Nominal diameter
45.049....2	ANSI300	SA105	1/2" - 2"
Test: German TA - Luft TÜV-Test-No. 088-945053			
Screwed sockets acc. to DIN ISO 228 (BSP) or acc. to ASME / ANSI B1.20.1 (NPT)			
Plug with marginal seat standard			

Selection of possible applications

Industry, powerstations, flue gas purification plant, processing technology, gas supply, vapour facilities, general plant manufacturing, etc.

(other applications on request)

Selection of possible flow media

Steam, gases, hot water, etc.

(other flow media on request)

Parts

Pos.	Description	Fig. 45.049....2
1	Body	SA105
1.2	Seat	E347-16
2	Bonnet	SA105
3	Plug *	AISI440 (vakuumhardened)
4.1	Bellows seal *	SA479Gr.316Ti
4.2	Stem *	AISI420
5	Handwheel	A366 (epoxy-coating)
6	Packing ring *	Pure graphite
7	Stud	SA193-B7
8	Hexagon nut	SA194-2H
9	Gasket *	Pure graphite (CrNi laminated with graphite)

* Spare part

Information / restriction of technical rules need to be observed!

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A production allowance acc. to TRB 801 No. 45 exists

The engineer, designing a system or a plant, is responsible for the selection of the correct valve.

Dimensions

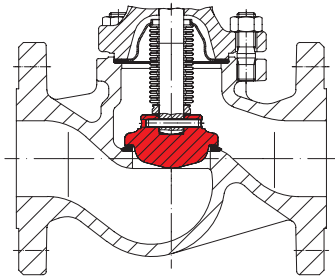
Nominal diameter		1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
L3	(inch)	4,61	4,61	5,47	7,32	7,32	8,23
H2	(inch)	7,99	7,99	8,46	9,06	9,06	9,45
ØC	(inch)	4,92	4,92	4,92	4,92	5,91	5,91
Travel	(inch)	0,24	0,24	0,31	0,51	0,51	0,51
Cv-value	(us-gal)	3,6	6,4	10	14,9	23,3	30,2
Nominal diameter		15	20	25	32	40	50
L3	(mm)	117	117	139	186	186	209
H2	(mm)	203	203	215	230	230	240
ØC	(mm)	126	126	126	150	150	150
Travel	(mm)	6	6	8	13	13	13
Kvs-value	(m³/h)	3,1	5,5	8,6	12,8	20	26
Zeta-value	--	8,1	8,1	8,1	8,5	9,8	14,2

Screwed socket dimensions refer to page 8

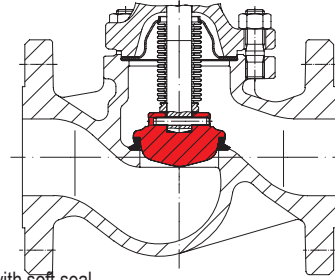
Face-to-face dimension according to ANSI B16.10

Weights

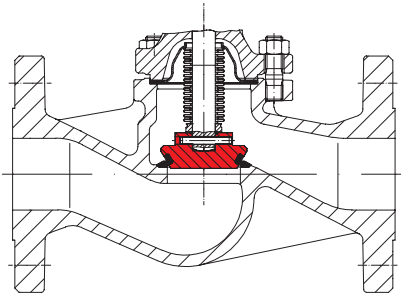
Nominal diameter		1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
45.049....2	(lbs)	6,4	6,4	8,14	13	13	16,1
Nominal diameter		15	20	25	32	40	50
45.049....2	(kg)	2,9	2,9	3,7	5,9	5,9	7,3



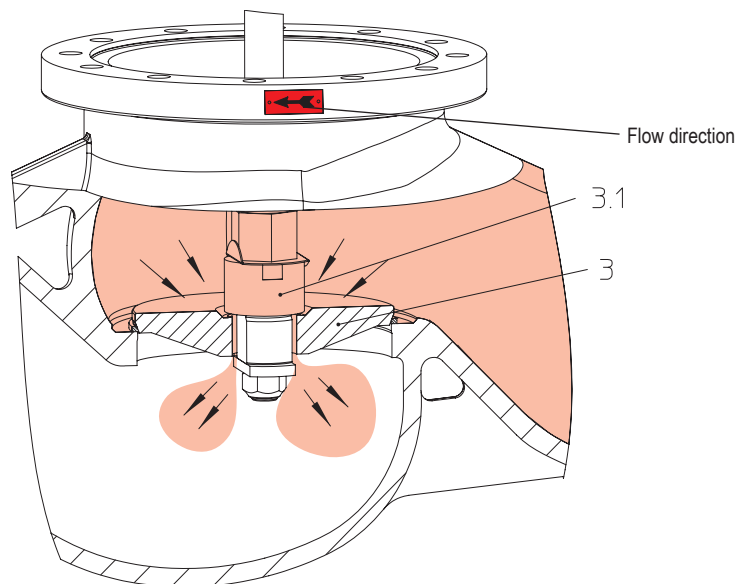
Regulating plug
(for max. permissible ΔP refer to: Flow diagram)



Regulating plug with soft seal
Max. operating temperature 392°F / 200°C at PTFE + 25% carbon
(for max. permissible ΔP refer to: Flow diagram)



Isolation plug with marginal seat; stellited seat and plug (Stellit 6) /
Seat stellited (Stellit 21)



Valves with balancing plugs have to be installed with medium flowing over the plug (3) as indicated by flow direction arrow on valve body and the stem is vertically upright.

Working principles:

When the valve is closed, anticlockwise rotation of the hand wheel lifts the pilot plug (3.1) off the larger balancing plug (3).

This allows the medium to pass through the plug and equalizes the pressure of the medium under the plug (3). After the pressures have been equalized within the values stated in the table, the valve can be opened by turning the valve further with normal manual force.

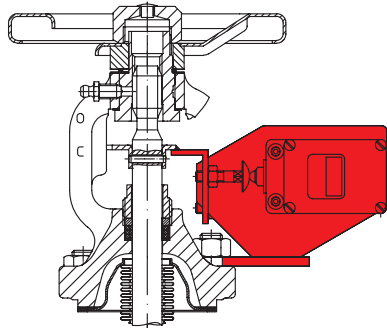
Balancing plugs are fully effective only in closed systems.

The pressures of the medium on either side of the plug can not be equalized if the medium is discharged into open air.

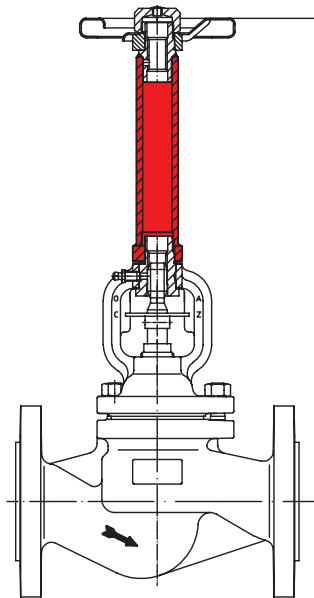
A bypass line or some other arrangement is necessary if too much time is required for pressure equalization owing to the volume in the piping system.

ARI-stop valves with differential pressures exceeding the following pressures, have to be fitted with pressure balancing plugs

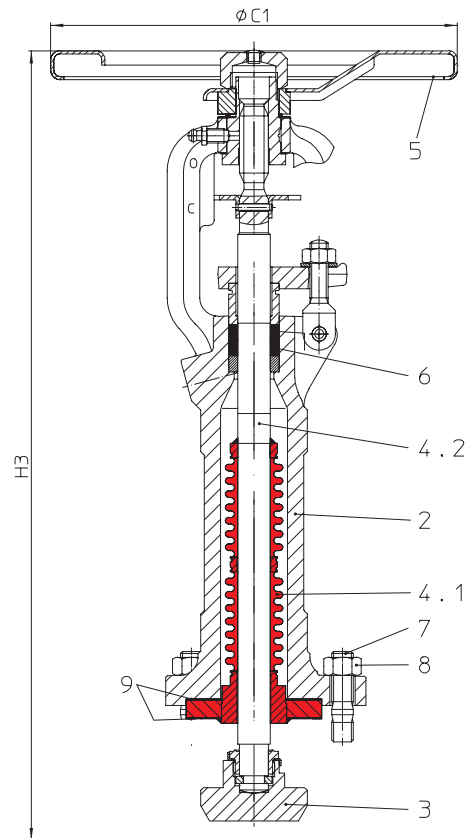
Nominal diameter		6"	8"	10"
Differential pressure (ΔP)	(psi)	305	203	131
Nominal diameter		150	200	250
Differential pressure (ΔP)	(bar)	21	14	9



Limit switch



Stem extension (please specify height in your order)



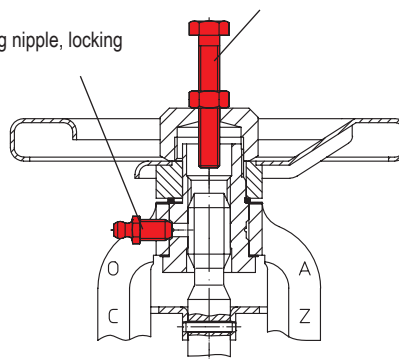
Alternative construction: bellows seal out of media flow path (bellows seal housing in PN40).
(Locking device and travel limiter as accessories)

Dimensions

Nominal diameter		1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"	6"	8"	10"
H3	(inch)	12,8	12,8	13,19	16,93	17,13	17,72	18,11	24,41	26,77	32,68	36,02
ØC1	(inch)	6,89	6,89	6,89	8,86	8,86	8,86	8,86	11,81	15,75	20,47	20,47
Nominal diameter		15	20	25	40	50	65	80	100	150	200	250
H3	(mm)	325	325	335	430	435	450	460	620	680	830	915
ØC1	(mm)	175	175	175	225	225	225	225	300	400	520	520

Standard: Lubricating nipple, locking device

Accessories: Travel limiter



Lubricating nipple / locking device / travel limiter

Application of lubricating nipples

Functions:

1. Lubrication
(prevents the handwheel jamming)
2. Locking screw
(allows valve to be locked-off at desired travel)
3. Lubrication and locking
(lubrication with locked handwheel possible)

Travel limiter
(Accessories are not included !)

Nominal diameter		Hexagon screw
(inch)	(mm)	(mm x mm)
1/2" - 3"	15-80	M8 x 55
4"	100	M12 x 70
6"	150	M12 x 80
8"	200	M12 x 100
10"	250	M12 x 120

Standard-flange dimensions

Flanges acc. to ANSI B16.5

Nominal diameter		(inch)	1/2“	3/4“	1“	1 1/2“	2“	2 1/2“	3“	4“	6“	8“	10“
ANSI150	ØD1	(inch)	3,5	3,9	4,25	5	6	7	7,52	9	11	13,5	16
ANSI150	ØK1	(inch)	2,36	2,76	3,1	3,86	4,76	5,51	5,98	7,52	9,49	11,73	14,25
ANSI150	n x Ød1	(n x inch)	4 x 0,63	4 x 0,63	4 x 0,63	4 x 0,63	4 x 0,75	4 x 0,75	4 x 0,75	8 x 0,75	8 x 0,87	8 x 0,87	12 x 0,98
ANSI300	ØD2	(inch)	3,74	4,61	4,88	6,1	6,5	7,52	8,27	10	12,52	15	17,52
ANSI300	ØK2	(inch)	2,62	3,25	3,5	4,49	5	5,87	6,61	7,87	10,63	12,99	15,24
ANSI300	n x Ød2	(n x inch)	4 x 0,63	4 x 0,75	4 x 0,75	4 x 0,87	8 x 0,75	8 x 0,87	8 x 0,87	8 x 0,87	12 x 0,87	12 x 0,98	16 x 1,14
Nominal diameter		(mm)	15	20	25	40	50	65	80	100	150	200	250
ANSI150	ØD1	(mm)	89	99	108	127	153	178	191	229	279	343	406
ANSI150	ØK1	(mm)	60	70	79	98	121	140	152	191	241	298	362
ANSI150	n x Ød1	(n x mm)	4 x 16	4 x 16	4 x 16	4 x 16	4 x 19	4 x 19	4 x 19	8 x 19	8 x 22	8 x 22	12 x 25
ANSI300	ØD2	(mm)	95	117	124	155	165	191	210	254	318	381	445
ANSI300	ØK2	(mm)	66,5	82,5	89	114	127	149	168	200	270	330	387
ANSI300	n x Ød2	(n x mm)	4 x 16	14 x 9	4 x 19	4 x 22	8 x 19	8 x 22	8 x 22	8 x 22	12 x 22	12 x 25	16 x 29

Socket weld ends dimensions

Nominal diameter	(inch)	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
ANSI300	l	(inch)	0,39	0,51	0,51	0,51	0,63
ANSI300	Ød	(inch)	0,85	1,07	1,33	1,67	2,41
Nominal diameter	(mm)	15	20	25	32	40	50
ANSI300	l	(mm)	10	13	13	13	16
ANSI300	Ød	(mm)	21,7	27,1	33,8	42,5	61,1

Screwed socket dimensions

Nominal diameter	(inch)	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
ANSI300	lg	(inch)	0,59	0,64	0,75	0,84	1,01
ANSI300	G (BSP)	(inch)	1/2	3/4	1	1 1/4	1 1/2
ANSI300	G (NPT)	(inch)					
Nominal diameter	(mm)	15	20	25	32	40	50
ANSI300	lg	(mm)	15	16,3	19,1	21,4	25,7
ANSI300	G (BSP)	(mm)	1/2	3/4	1	1 1/4	1 1/2
ANSI300	G (NPT)	(mm)					

Pressure-temperature-ratings acc. to ANSI

Material	Nominal pressure	-20°F to 100°F	200°F	300°F	400°F	500°F	600°F	650°F	700°F	750°F	800°F
SA216WCB / SA105	ANSI150	psi	285	260	230	200	170	140	125	110	80
SA216WCB / SA105	ANSI300	psi	740	675	655	635	600	570	550	530	410
Material	Nominal pressure	-29°C to 38°C	93°C	149°C	204°C	260°C	315°C	343°C	371°C	399°C	427°C
SA216WCB / SA105	ANSI150	bar	19,6	17,9	15,8	13,8	11,7	9,6	8,69	7,6	5,5
SA216WCB / SA105	ANSI300	bar	51,1	46,6	45,2	43,8	41,4	39,3	37,9	36,6	28,3

Intermediate values for max. permissible operational pressures can be determined by linear interpolation of the given temperature / pressure chart.

Please indicate when ordering

- Figure-No.
- Nominal pressure
- Nominal diameter
- Special design / accessories

Example:

Figure 35.031; Class 150; Nominal diameter 4".

Dimensions in inch	1 inch Δ 25,4 mm
Dimensions in mm	
Weights in lbs	1 lbs Δ 0,45 kg
Weights in kg	
Pressures in psig	14,5 psi Δ 1 bar
Pressures in barg	
1 bar Δ 10 ⁵ Pa Δ 0,1 MPa	
Cv in us-gallons/min	0,86 Cv Δ 1 Kvs
Kvs in m ³ /h	



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DN15 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	367	0,47
1	130	0,79
1,5	28	1,7
2	7,9	3,2
2,5	5,3	3,9
3	4	4,5
3,4	3,5	4,7

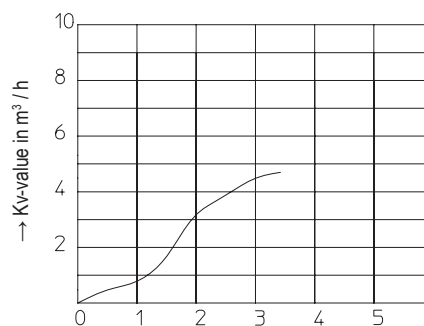
max. permissible differential pressure in throttling function
2,0 bar.

max. permissible flow speed:

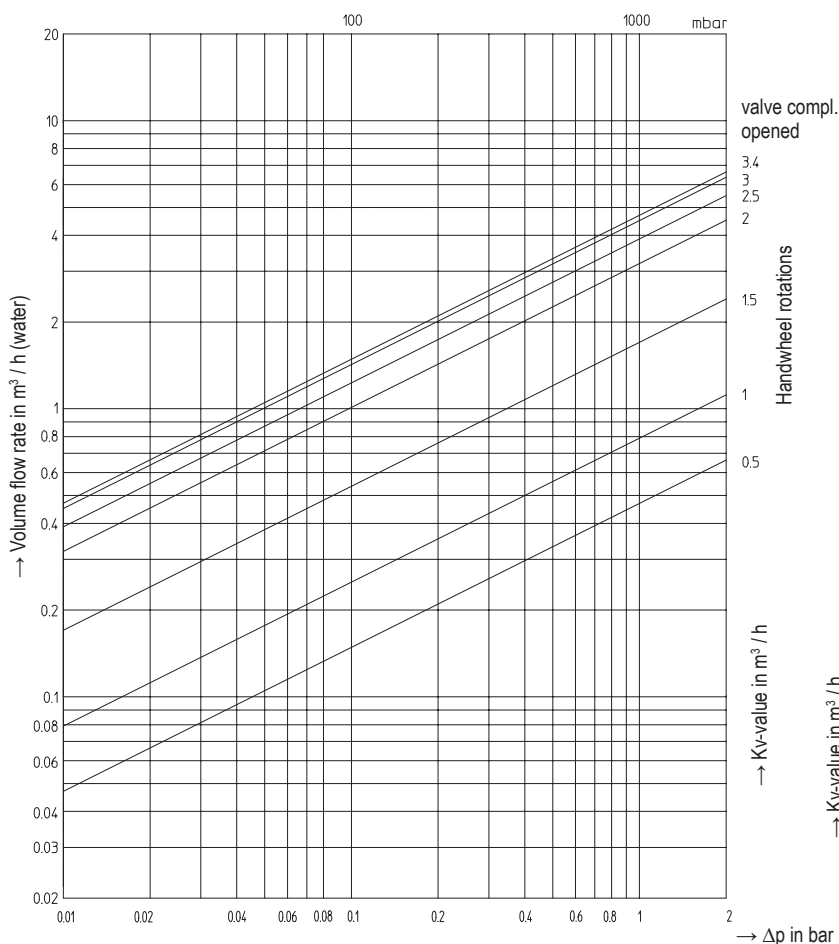
Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic


→ Handwheel rotations



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10^5 Pa

DN20 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	588	0,66
1	316	0,9
1,5	68,7	1,93
2	20,2	3,56
2,5	10,2	5
3	6,66	6,2
3,4	4,5	7,4

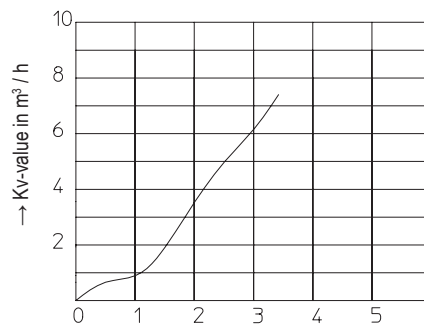
max. permissible differential pressure in throttling function
2,0 bar.

max. permissible flow speed:

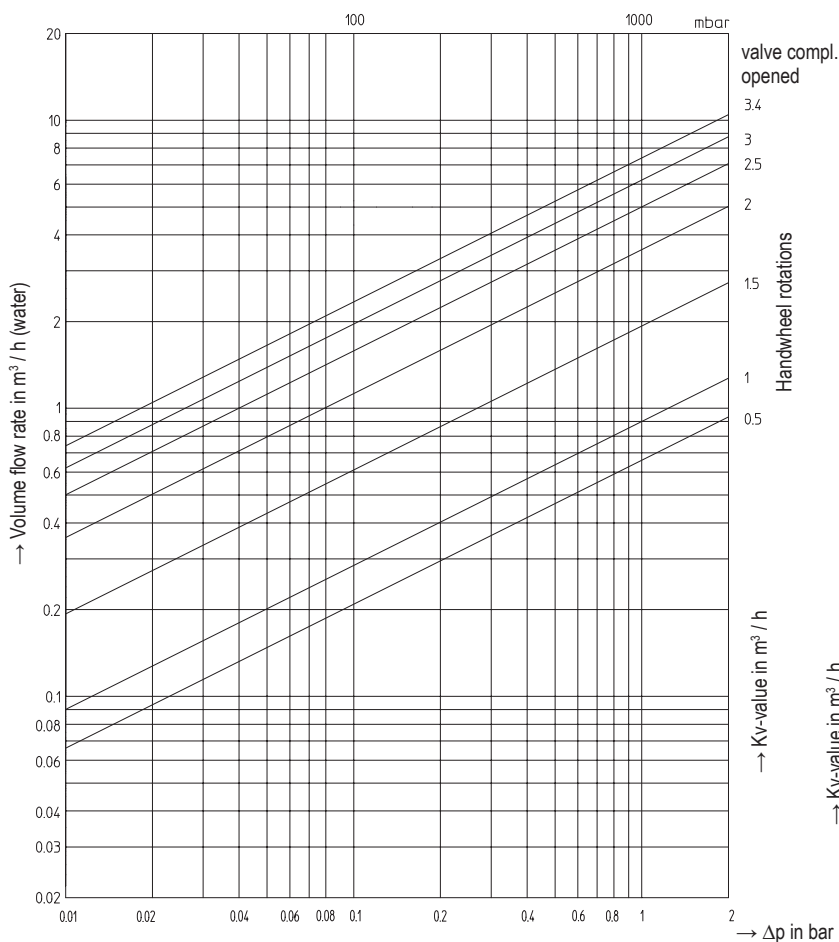
Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

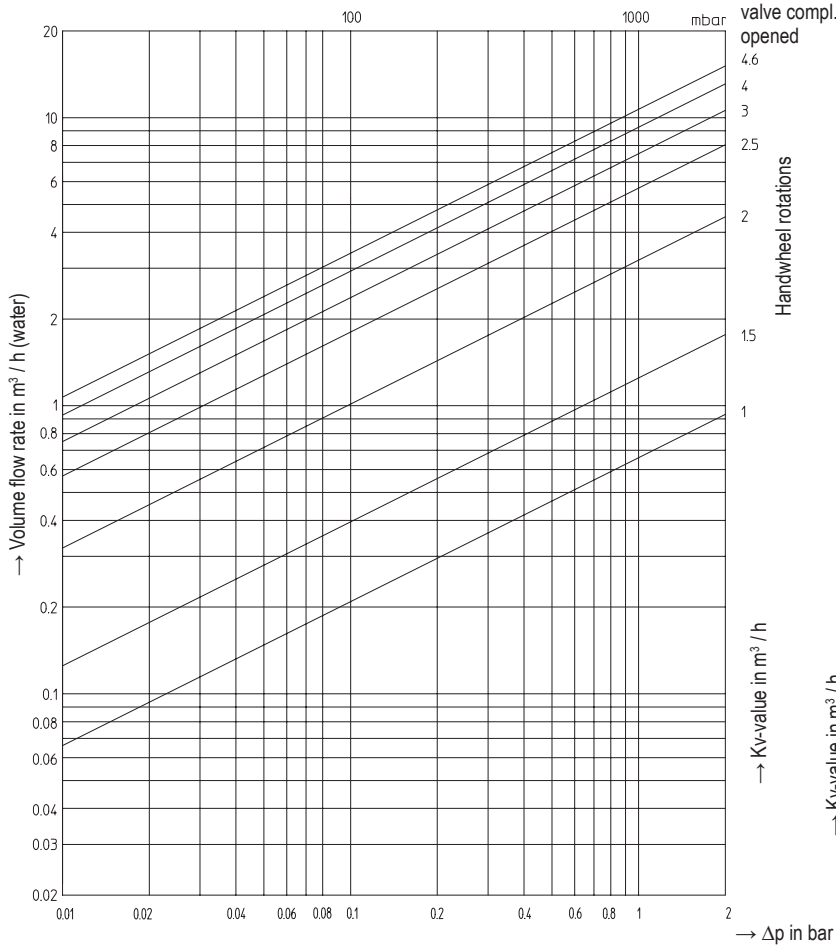
Condition: The flow must be free from cavitation.

Flow characteristic


→ Handwheel rotations



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10^5 Pa



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10⁵Pa

→ Handwheel rotations

DN25 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
1	1434	0,66
1,5	400	1,25
2	60,6	3,21
2,5	19,2	5,7
3	11,1	7,5
3,5	7,27	9,27
4	5,46	10,7
4,6	4,8	11,2

max. permissible differential pressure in throttling function
2,0 bar.

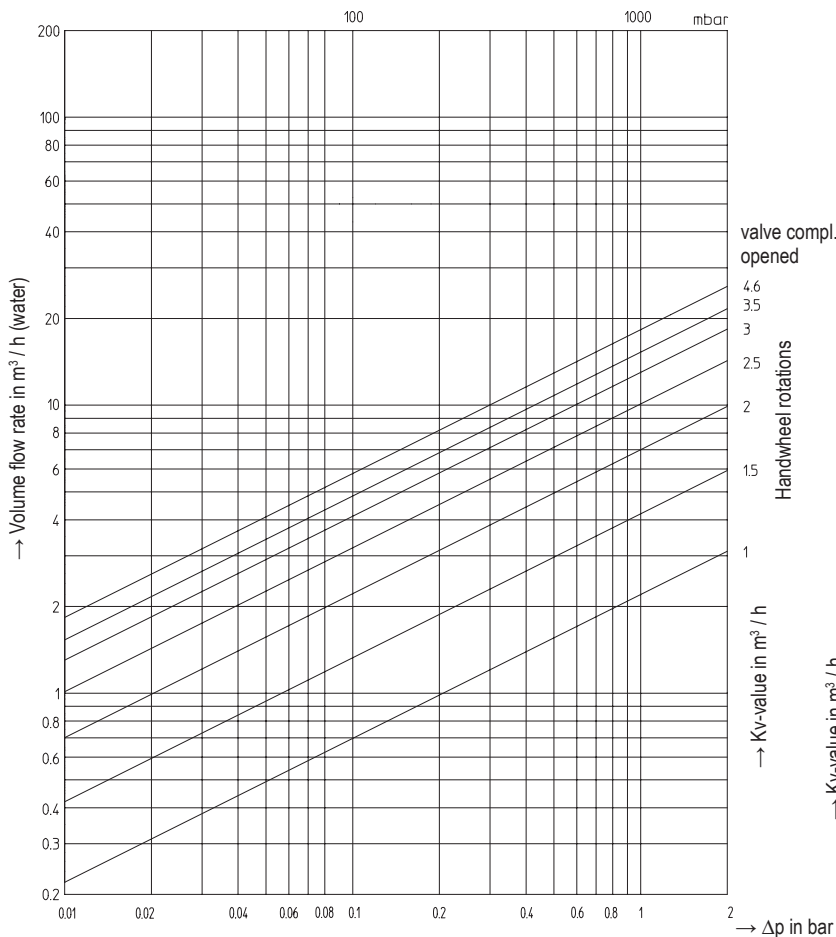
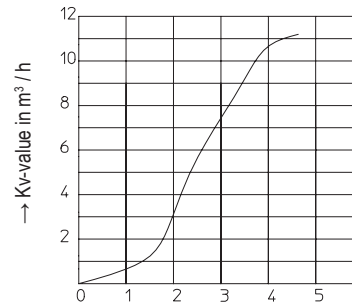
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10⁵Pa

→ Handwheel rotations

DN32 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
1	347	2,2
1,5	95,1	4,2
2	34,2	7
2,5	16,4	10,1
3	9,93	13
3,5	7,17	15,3
4,6	4,8	18,3

max. permissible differential pressure in throttling function
2,0 bar.

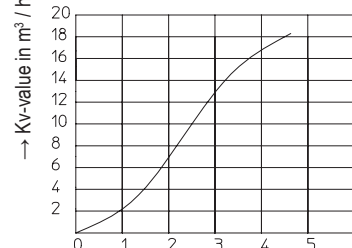
max. permissible flow speed:

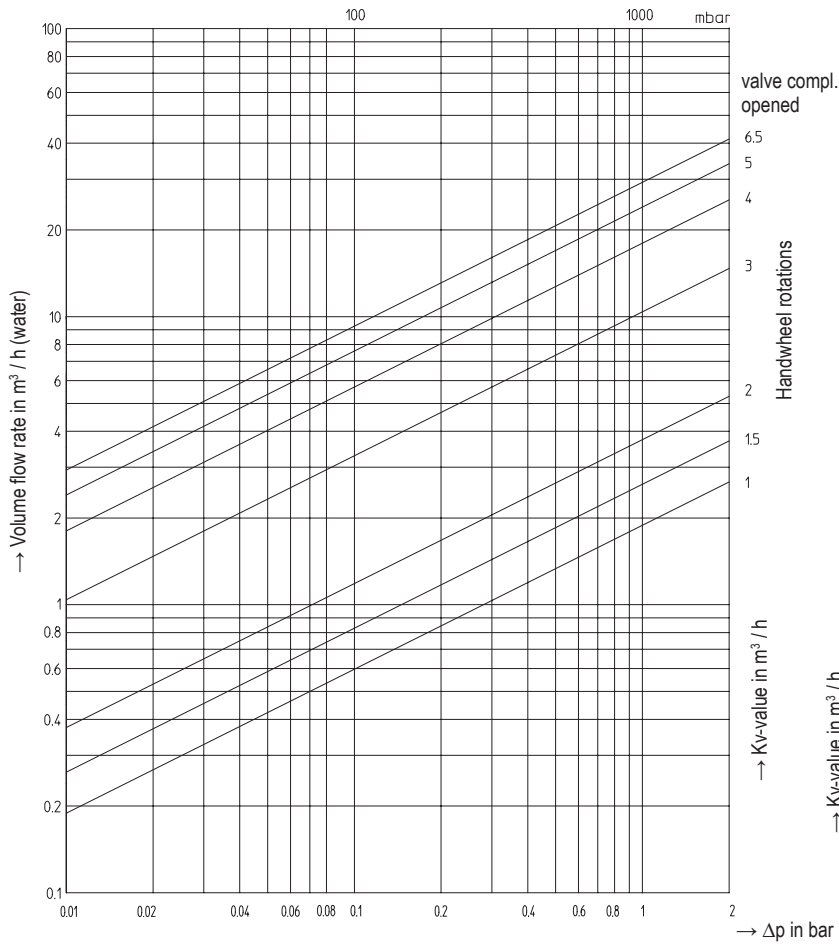
Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic





DN40 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
1	1158	1,88
1,5	601	2,61
2	291	3,75
3	37,9	10,4
4	12,6	18
5	7,11	24
6,5	4,6	29,3

max. permissible differential pressure in throttling function 2,0 bar.

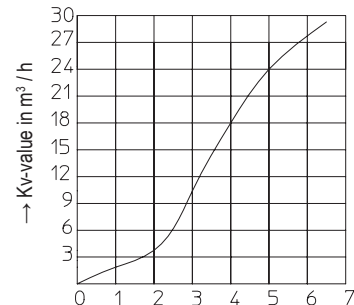
max. permissible flow speed:

Liquids ≤ 4 m/s,

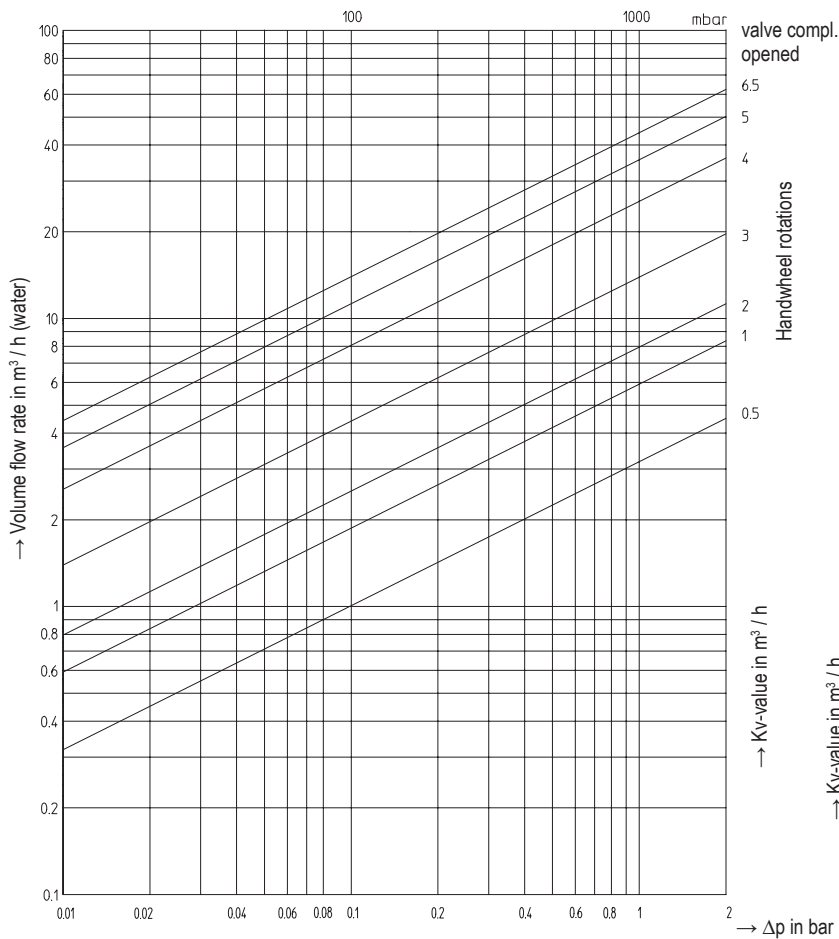
Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



→ Handwheel rotations



DN50 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	983	3,19
1	285	5,92
2	139	8,48
3	45	14,9
4	15,4	25,5
5	7,89	35,6
6,5	4,9	44,2

max. permissible differential pressure in throttling function 2,0 bar.

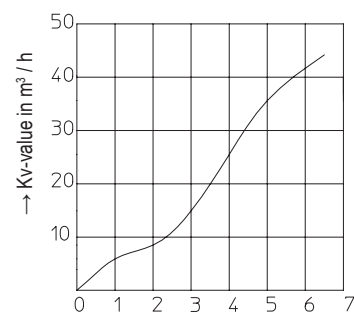
max. permissible flow speed:

Liquids ≤ 4 m/s,

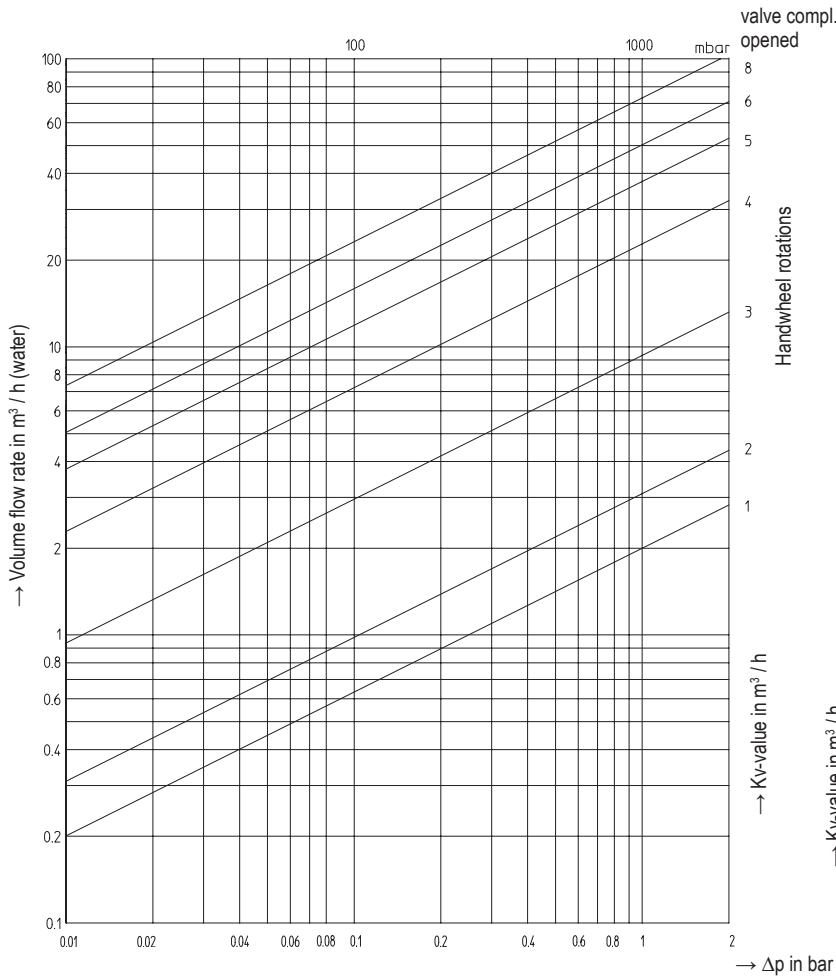
Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



→ Handwheel rotations



DN65 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
1	7140	2
2	2972	3,1
3	327	9,34
4	54,9	22,8
5	20,2	37,6
6	11,3	50,3
8	5,1	73,2

max. permissible differential pressure in throttling function
2,0 bar.

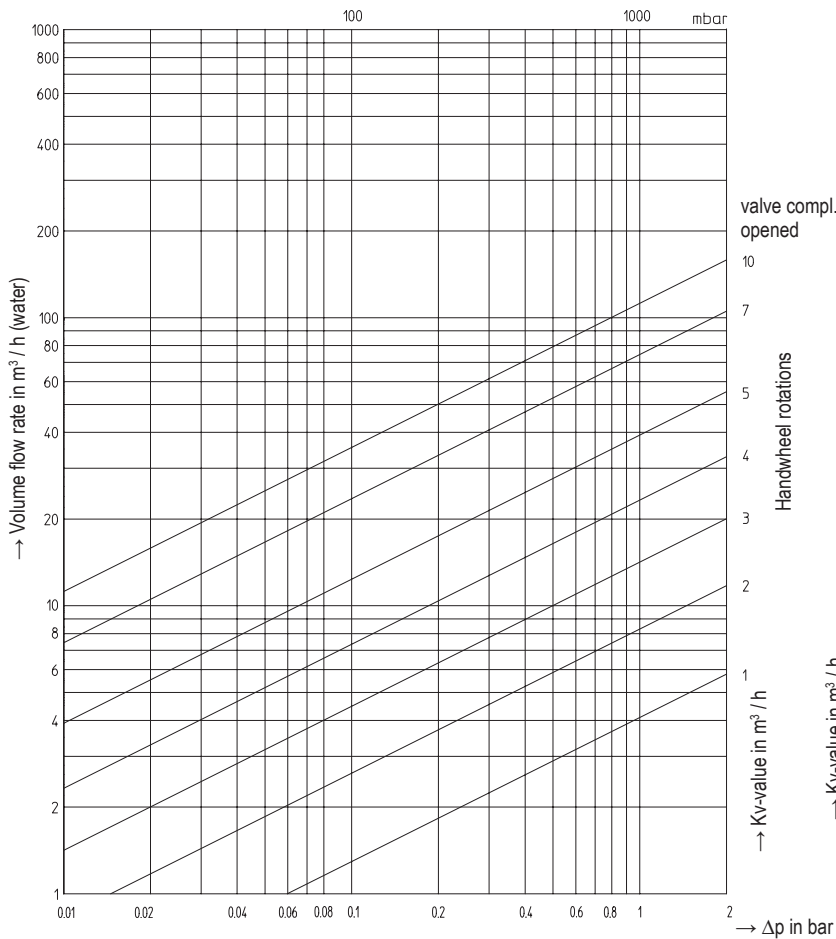
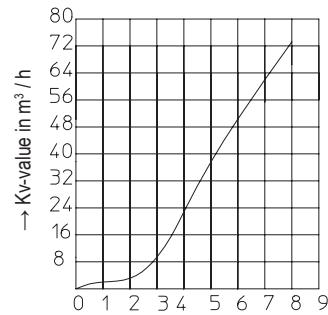
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



DN80 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
1	3898	4,1
2	951	8,3
3	330	14,1
4	121	23,3
5	42,6	39,2
7	11,8	74,5
8	8,66	87
10	5	112,2

max. permissible differential pressure in throttling function
2,0 bar.

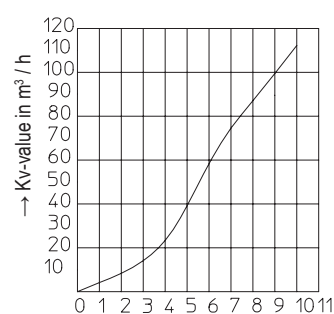
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



DN100 / PN16-25

Handwheel rotations	Zeta-value	Kv-value
1	1629	9,91
2	86,9	42,9
2,5	37	65,8
3	19,4	90,9
3,5	12,2	114,4
4	10,1	126
5	7,51	146
6,25	5,1	173

max. permissible differential pressure in throttling function
1,5 bar.

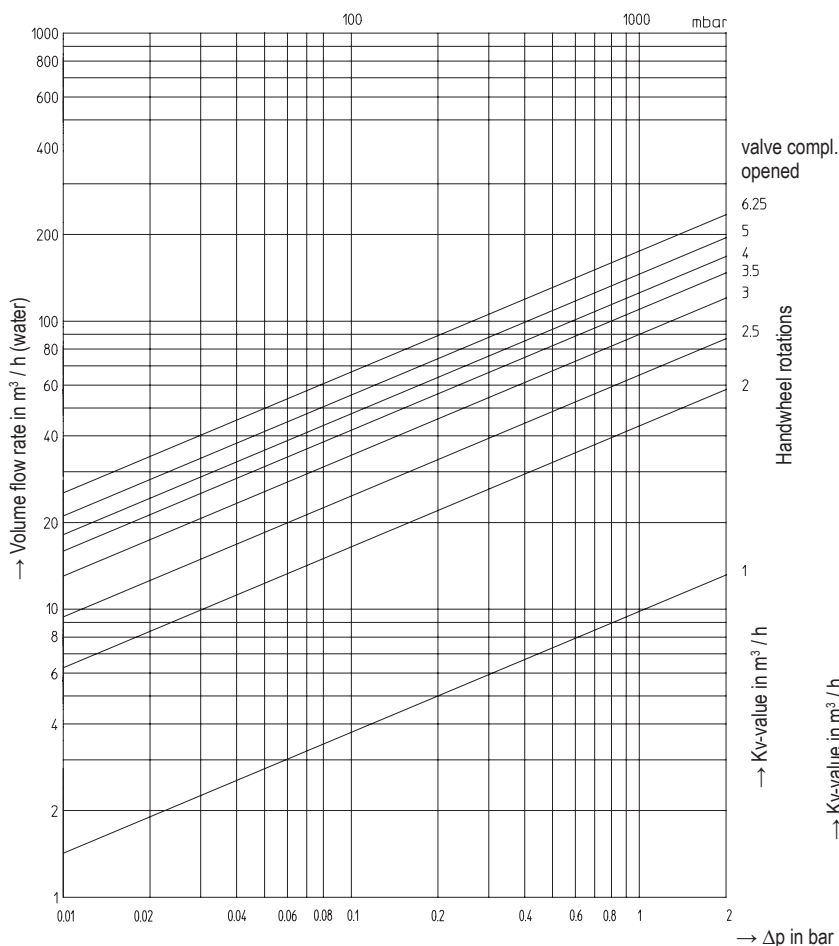
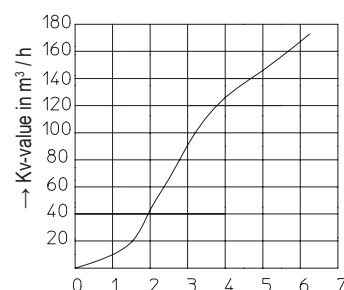
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10⁵Pa

→ Handwheel rotations

DN100 / PN40 (Stahlguss)

Handwheel rotations	Zeta-value	Kv-value
1	865	13,6
2	36,9	65,8
3	11,2	119,3
4	7,51	146
4,5	6,34	158,9
5	5,1	173

max. permissible differential pressure in throttling function
1,5 bar.

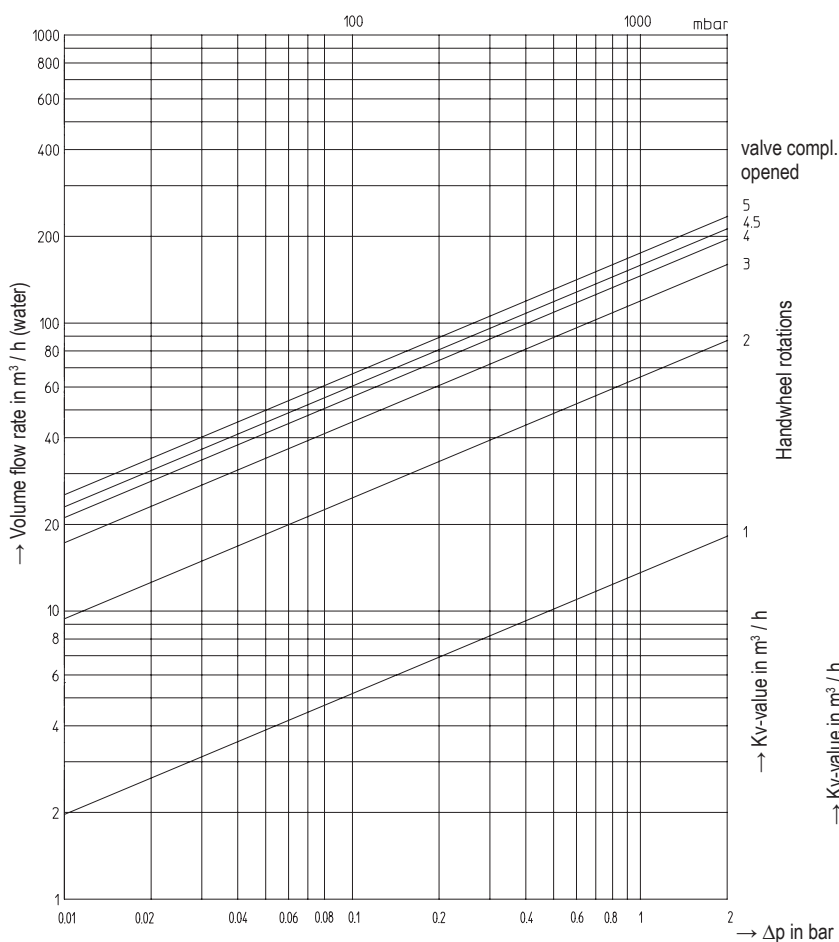
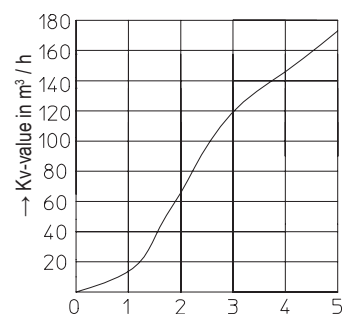
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

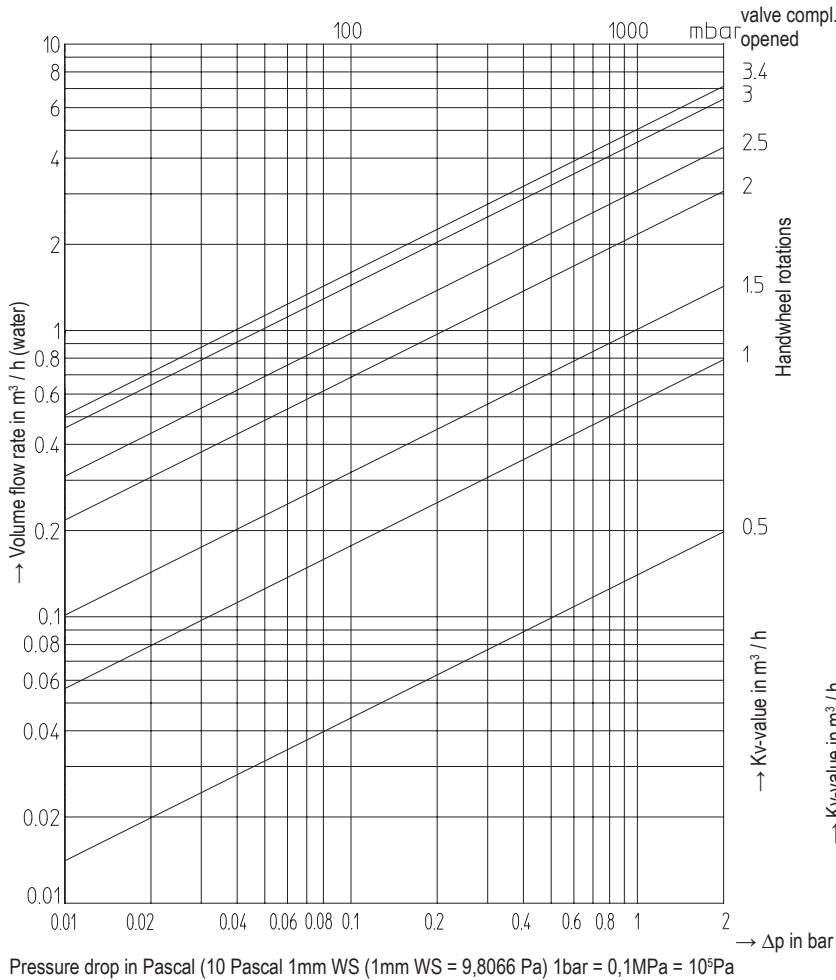
Condition: The flow must be free from cavitation.

Flow characteristic



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10⁵Pa

→ Handwheel rotations



DN15 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	4132	0,14
1	258	0,56
1,5	72,1	1,06
2	17,2	2,17
2,5	8,5	3,09
3	3,9	4,55
3,4	3,2	5,04

max. permissible differential pressure in throttling function
2,0 bar.

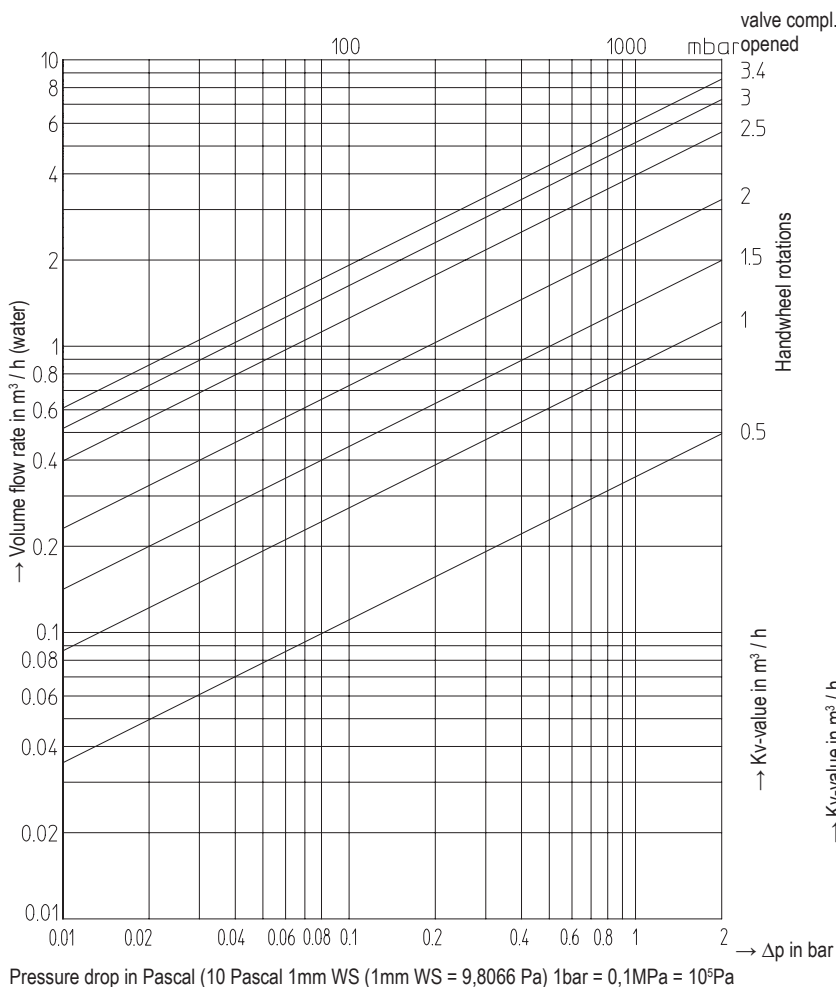
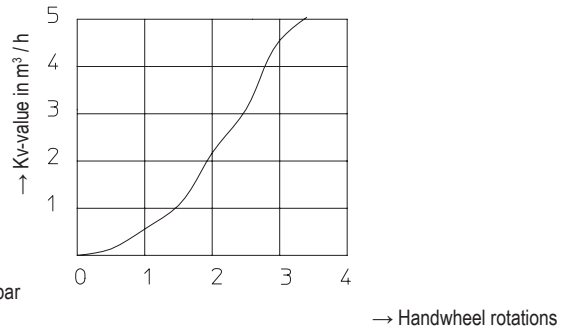
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



DN20 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	2089	0,35
1	346	0,86
1,5	129	1,41
2	48	2,31
2,5	16,3	3,96
3	9,6	5,15
3,4	7	6,06

max. permissible differential pressure in throttling function
2,0 bar.

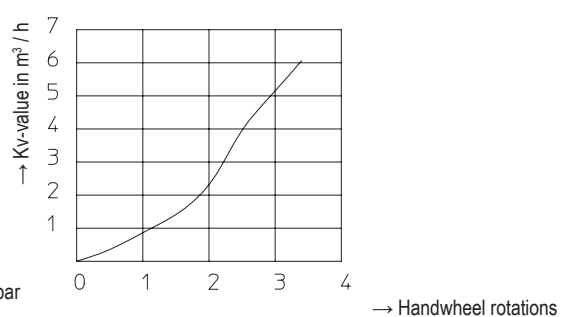
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



DN25 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	1857	0,58
1	578	1,04
1,5	328	1,38
2	156	2
2,5	72,8	2,93
3	31,6	4,45
4,3	8,2	8,72

max. permissible differential pressure in throttling function
2,0 bar.

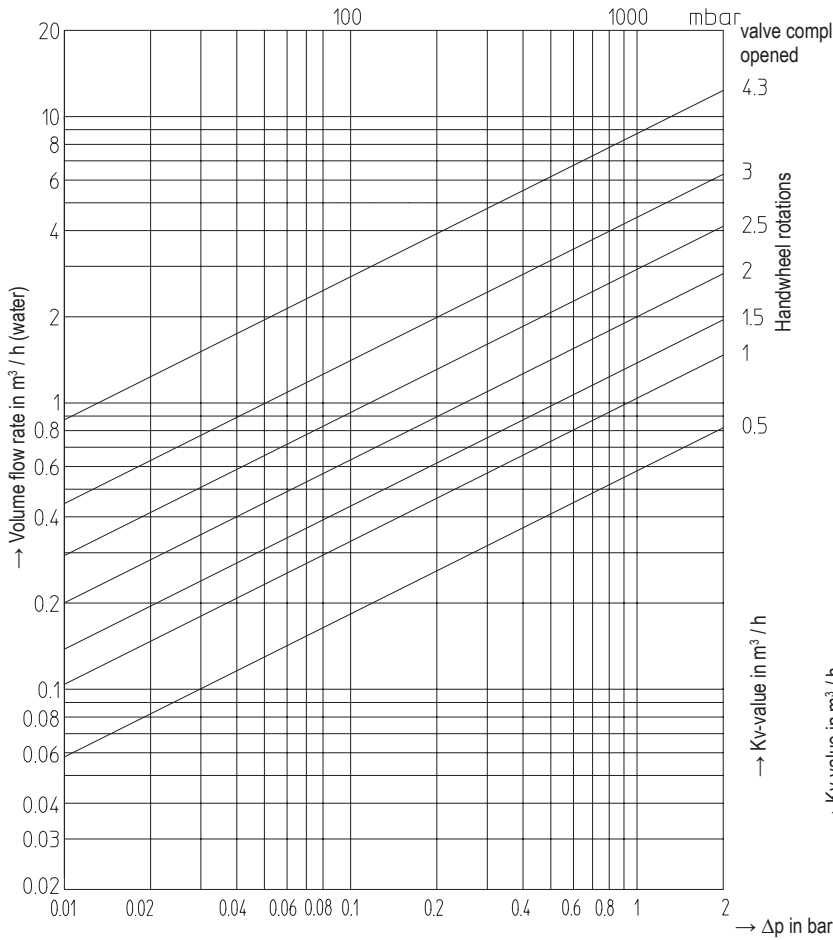
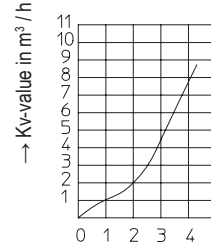
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10^5 Pa

→ Handwheel rotations

DN32 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	1746	0,98
1	501	1,83
2	132	3,57
2,5	59	5,33
3	32	7,2
3,5	18	9,56
4,6	8,6	14

max. permissible differential pressure in throttling function
2,0 bar.

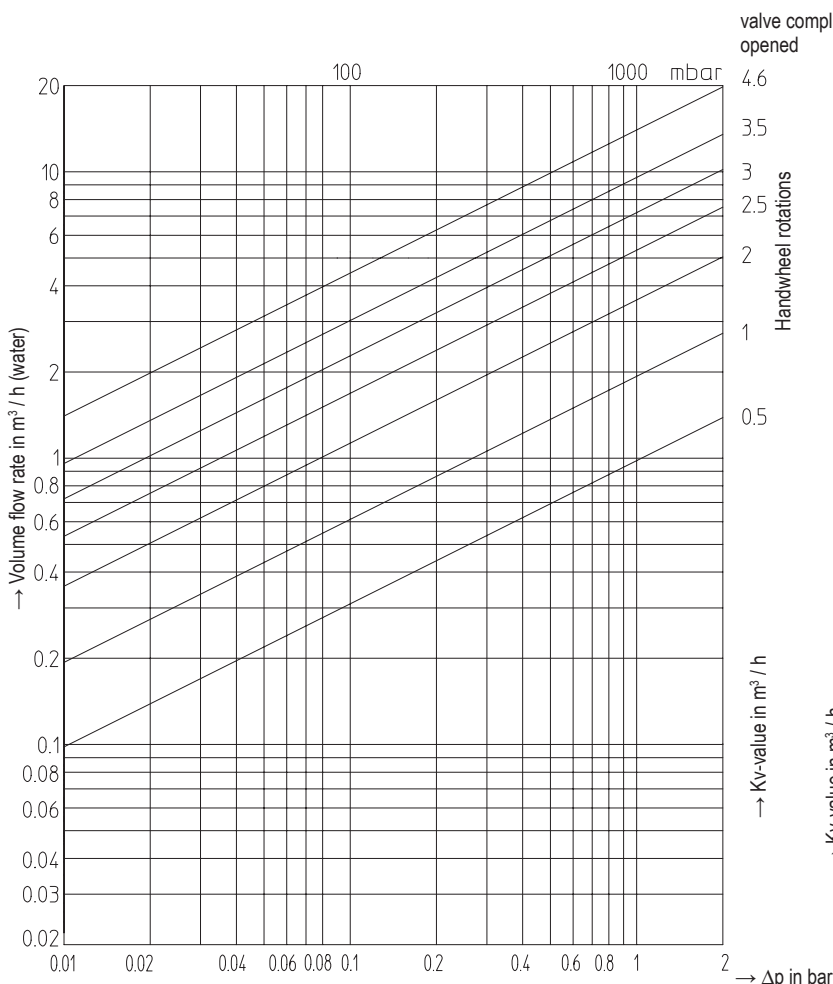
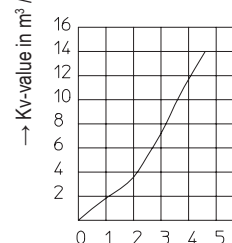
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

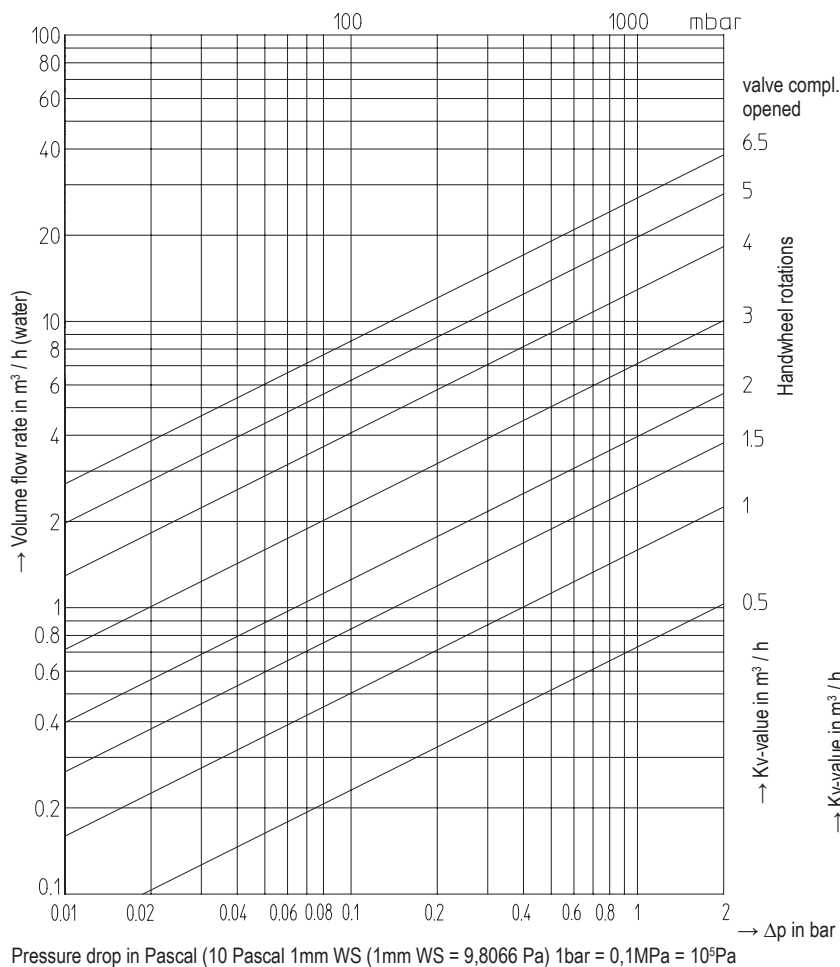
Condition: The flow must be free from cavitation.

Flow characteristic



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10^5 Pa

→ Handwheel rotations



DN40 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	7686	0,73
1	1620	1,59
1,5	575	2,67
2	265	3,93
3	80,6	7,13
4	24,5	12,9
5	10,5	19,7
6,5	5,6	27

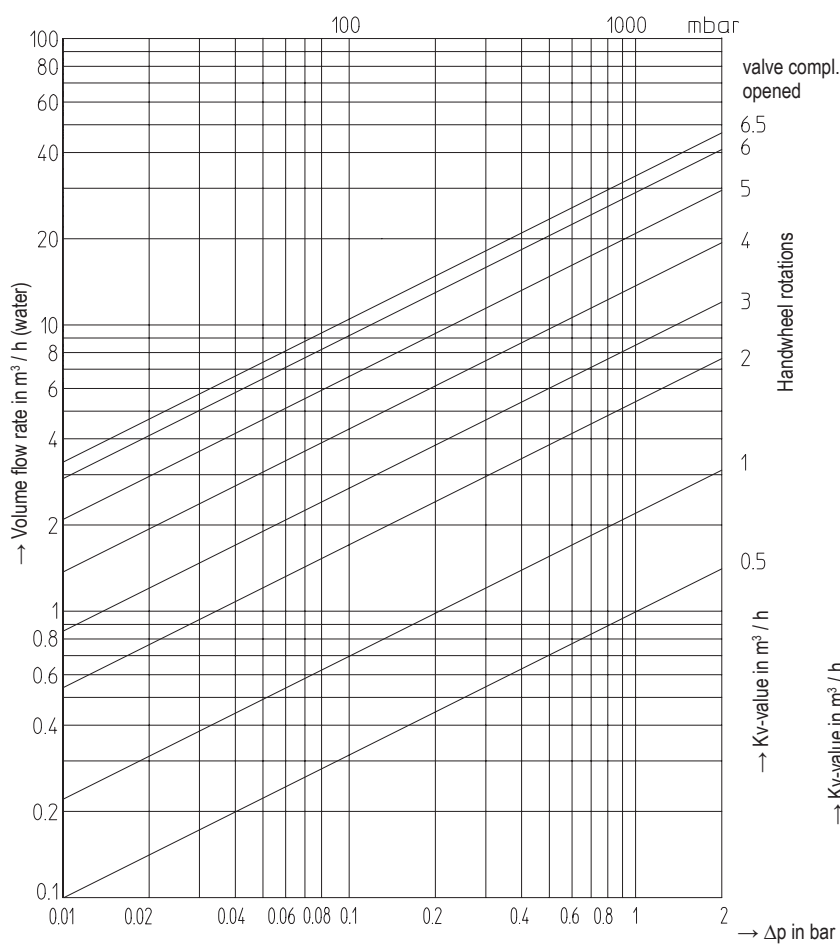
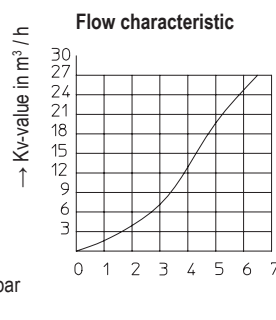
max. permissible differential pressure in throttling function 2,0 bar.

max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.



DN50 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	10203	0,99
1	2085	2,2
2	348	5,5
3	137	8,5
4	53,1	13,7
5	22,9	20,9
6	11,9	29
6,5	9,1	33,2

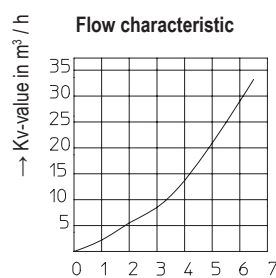
max. permissible differential pressure in throttling function 2,0 bar.

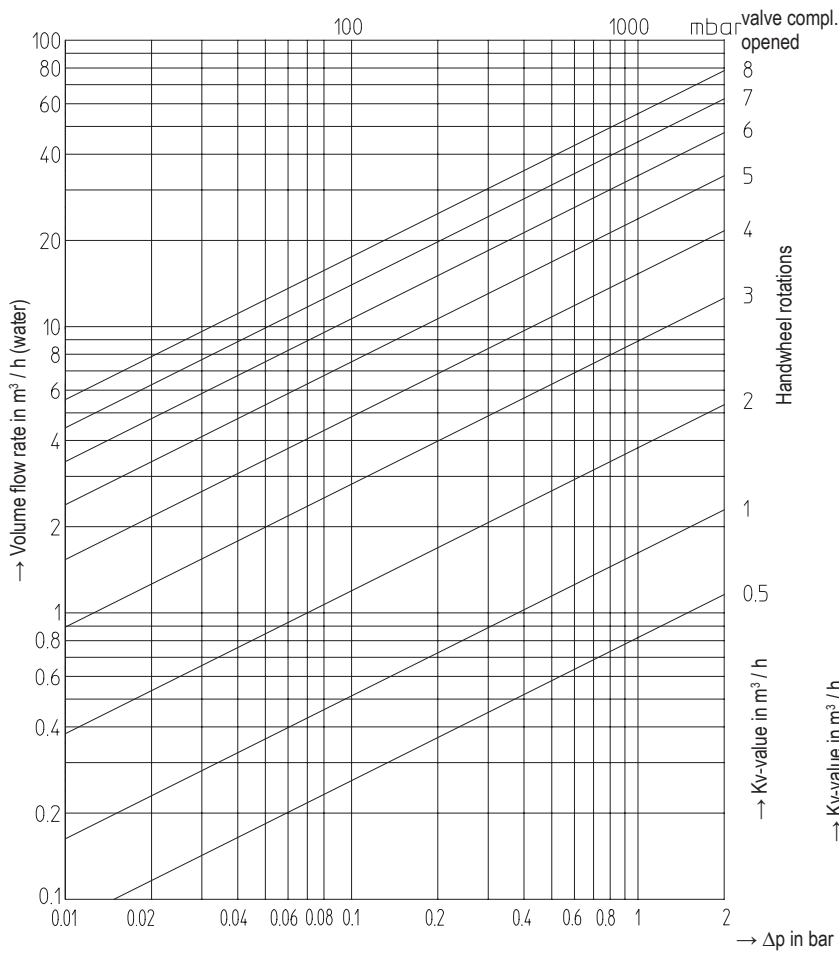
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.





DN65 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	42476	0,82
1	10882	1,62
2	1998	3,78
3	360,5	8,9
4	122	15,3
5	50,4	23,8
6	25,1	33,7
7	14,6	44,2
8	9,3	55,4

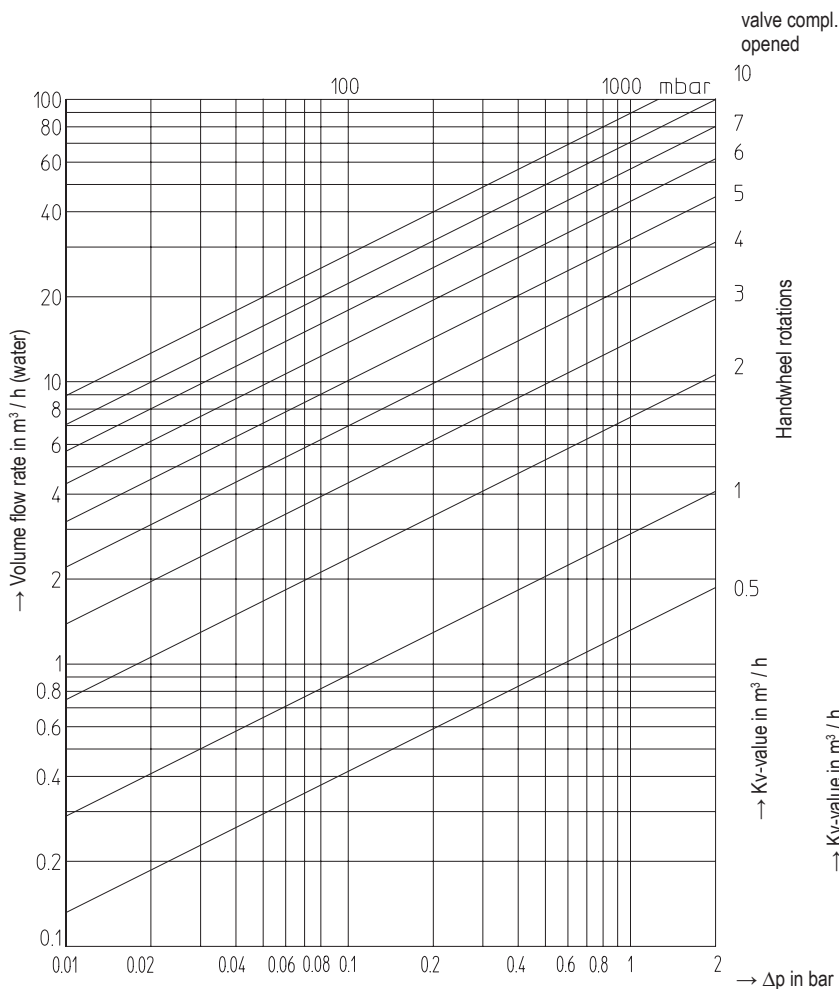
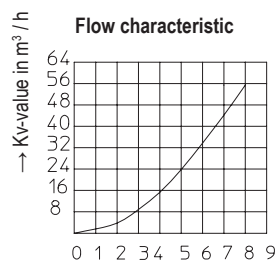
max. permissible differential pressure in throttling function
2,0 bar.

max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.



DN80 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
0,5	37020	1,32
1	7792	2,9
2	1165	7,5
3	339	13,9
4	134	22,1
5	63,6	32,1
6	34,3	43,7
7	20,2	56,9
8	13,1	70,7
10	8,2	89,5

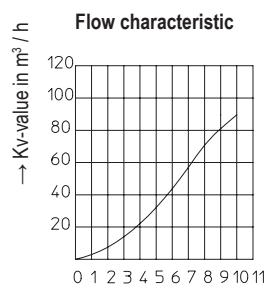
max. permissible differential pressure in throttling function
2,0 bar.

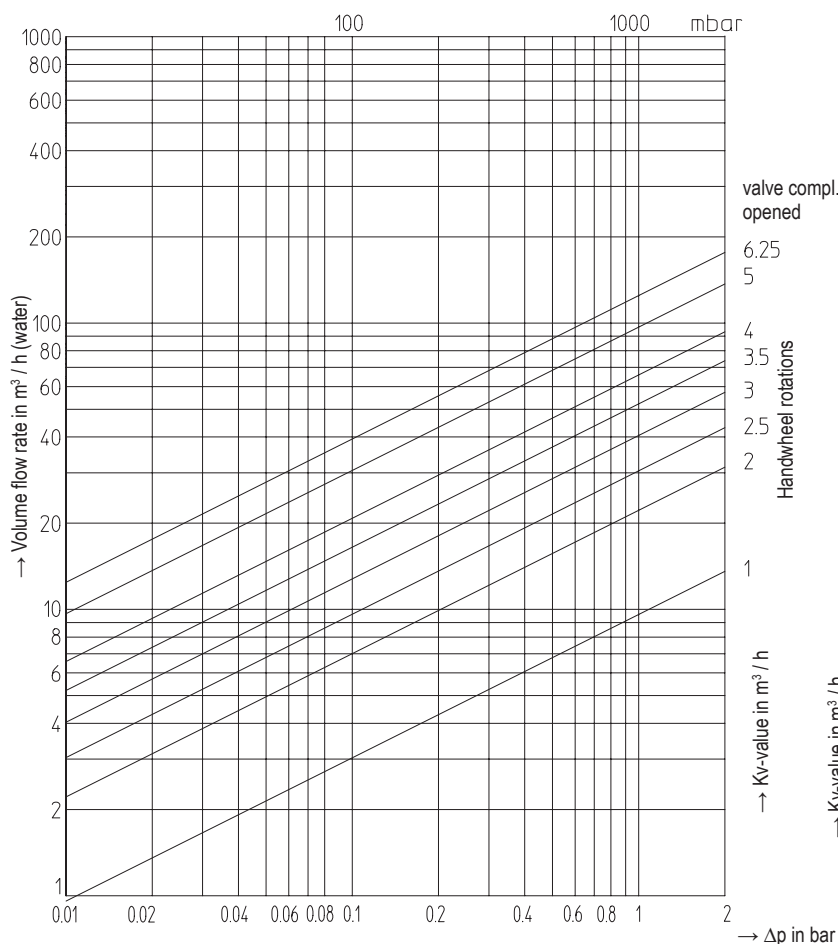
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.





DN100 / PN16-25

Handwheel rotations	Zeta-value	Kv-value
1	1739	9,6
2	325	22,2
2,5	172	30,5
3	97,5	40,5
3,5	58,5	52,3
4	36,8	65,9
5	17,1	96,8
6,25	10,3	124,8

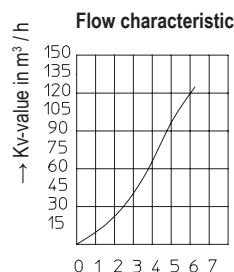
max. permissible differential pressure in throttling function 1,5 bar.

max. permissible flow speed:

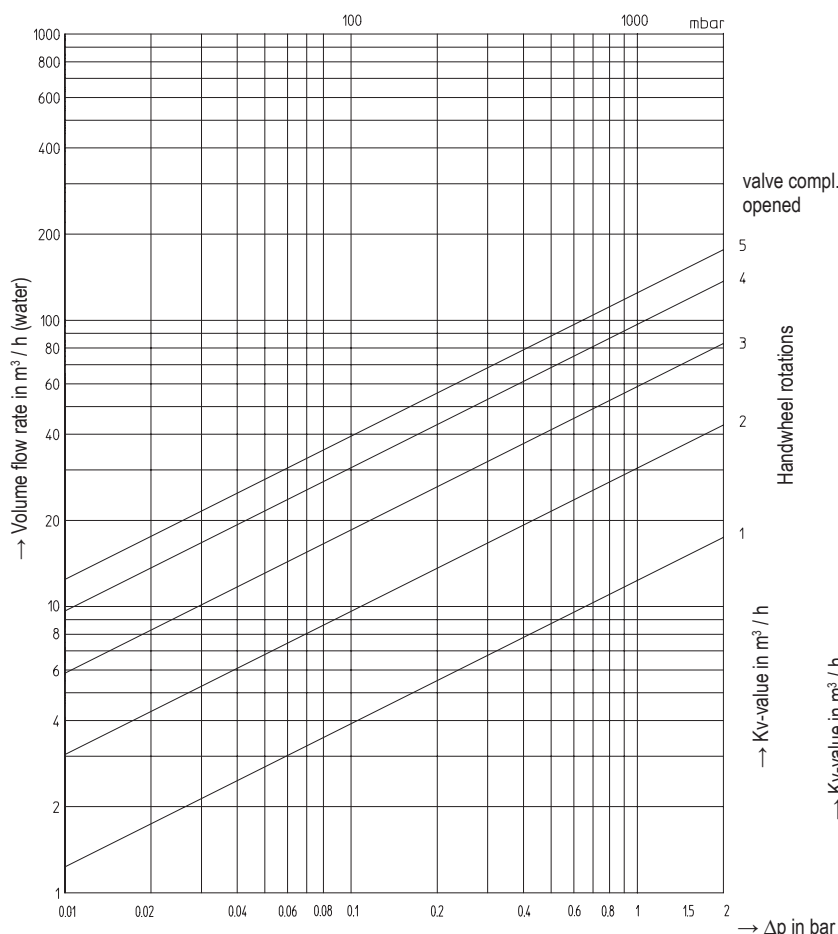
Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.



→ Handwheel rotations



DN100 / PN40 (Stahlguss)

Handwheel rotations	Zeta-value	Kv-value
1	1049	12,35
2	170,6	30,6
3	46,5	58,7
4	17,1	96,8
5	10,3	124,8

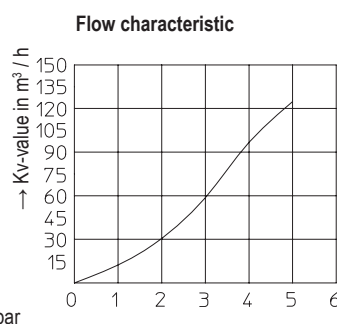
max. permissible differential pressure in throttling function 1,5 bar.

max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.



→ Handwheel rotations

DN125 / PN16-25

Handwheel rotations	Zeta-value	Kv-value
1	2036	13,9
2	869	21,2
3	310	35,5
4	83,5	68,4
5	29,3	115,5
6	13,8	168,5
8	7,8	224

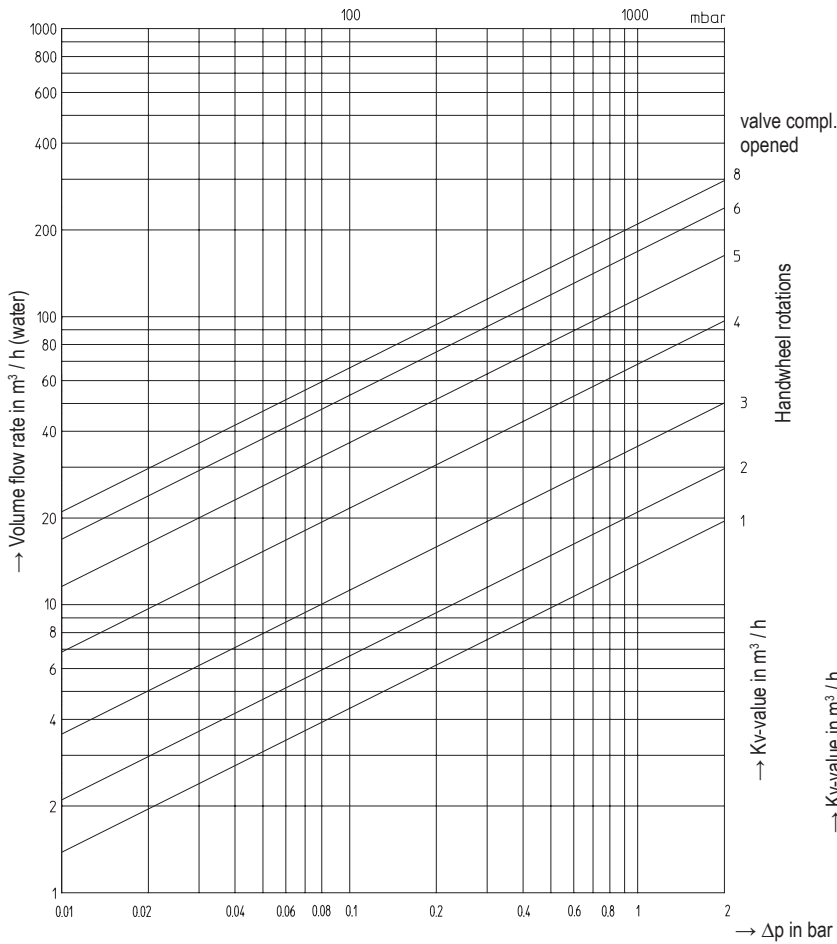
max. permissible differential pressure in throttling function
1,5 bar.

max. permissible flow speed:

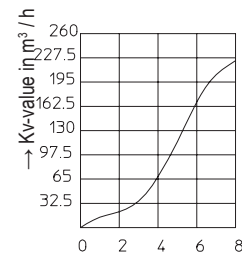
Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.



Flow characteristic



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10⁵Pa

→ Handwheel rotations

DN125 / PN40 (Stahlguss)

Handwheel rotations	Zeta-value	Kv-value
1	1525	16
2	552	26,6
3	114,5	58,4
4	29,2	115,6
5	12,1	179,8
6,4	7,78	224

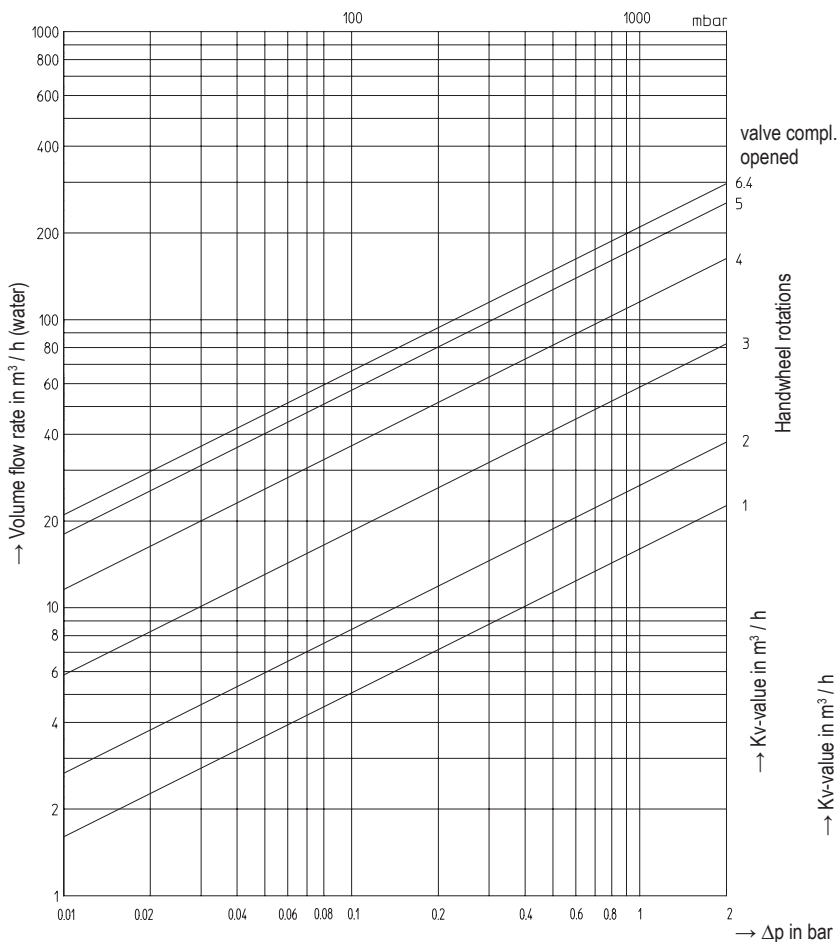
max. permissible differential pressure in throttling function
1,5 bar.

max. permissible flow speed:

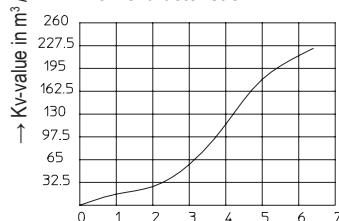
Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

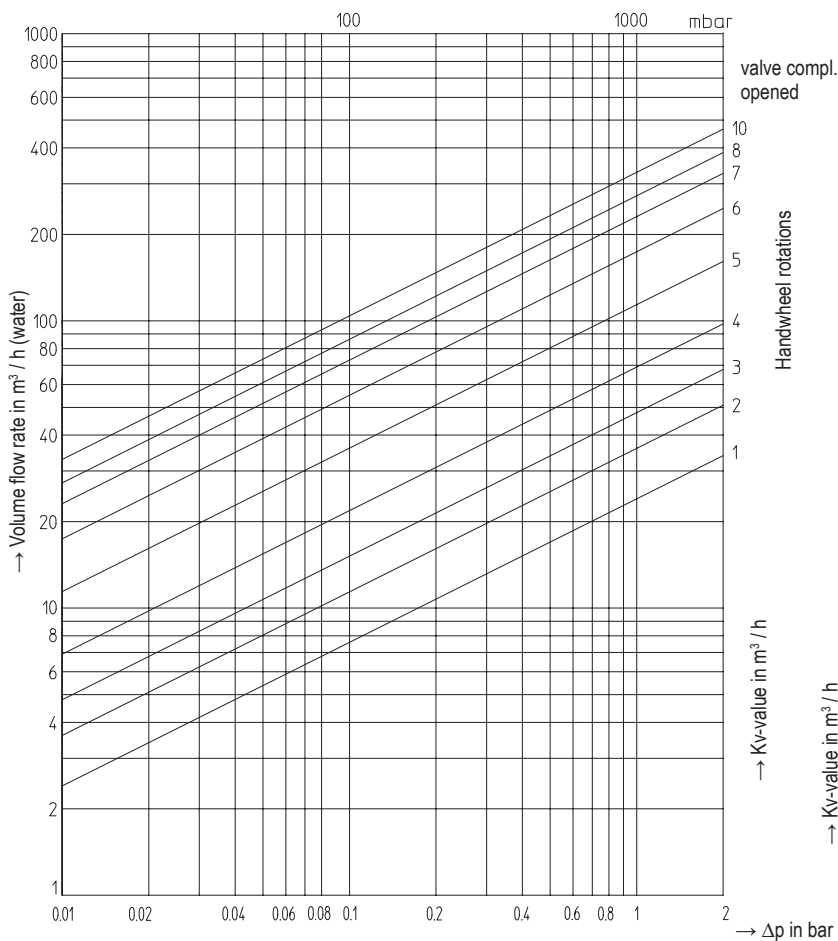


Flow characteristic



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10⁵Pa

→ Handwheel rotations



DN150 / PN16-25

Handwheel rotations	Zeta-value	Kv-value
1	1406	24
2	632	35,8
3	350	48,1
4	169	69,2
5	62,1	114
6	26,8	174
7	15,2	231
8	10,9	273
10	7,4	330

max. permissible differential pressure in throttling function
1,0 bar.

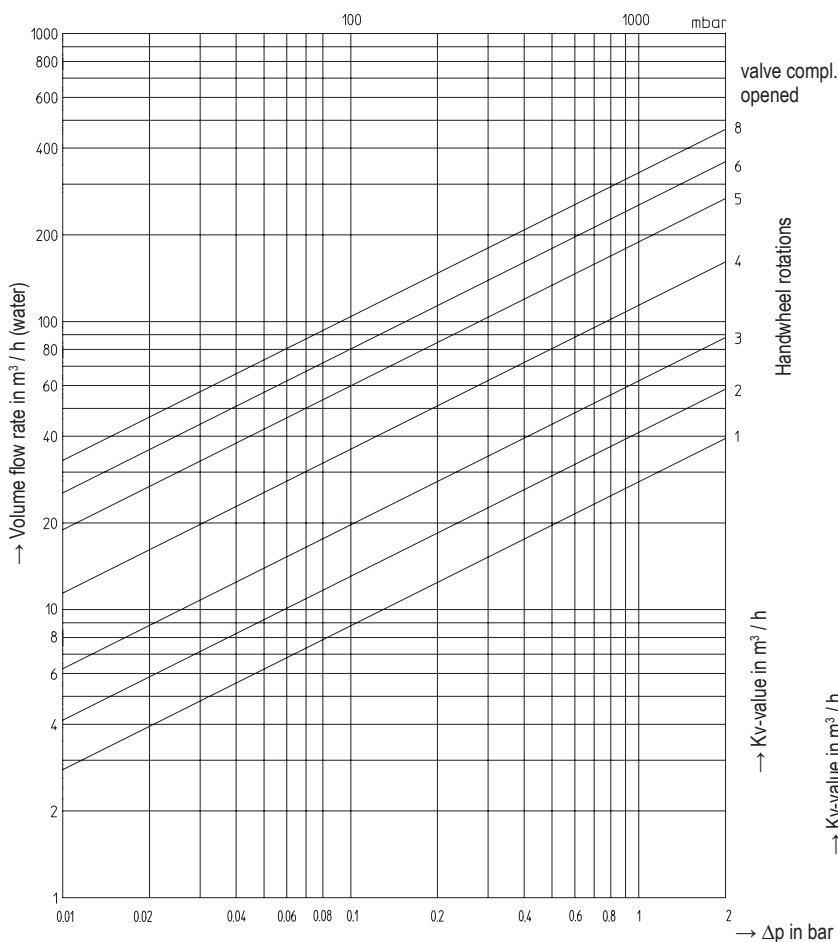
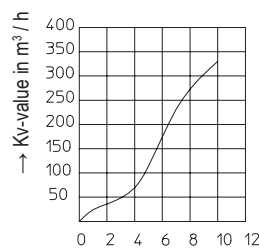
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



DN150 / PN40 (Stahlguss)

Handwheel rotations	Zeta-value	Kv-value
1	1048	27,8
2	474,8	41,3
3	208,6	62,3
4	62,3	114
5	22,7	189
6	12,6	254
8	7,44	330

max. permissible differential pressure in throttling function
1,0 bar.

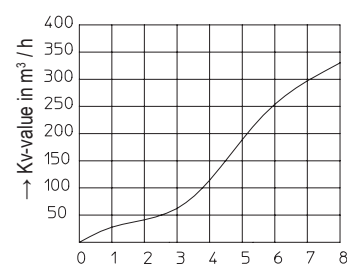
max. permissible flow speed:

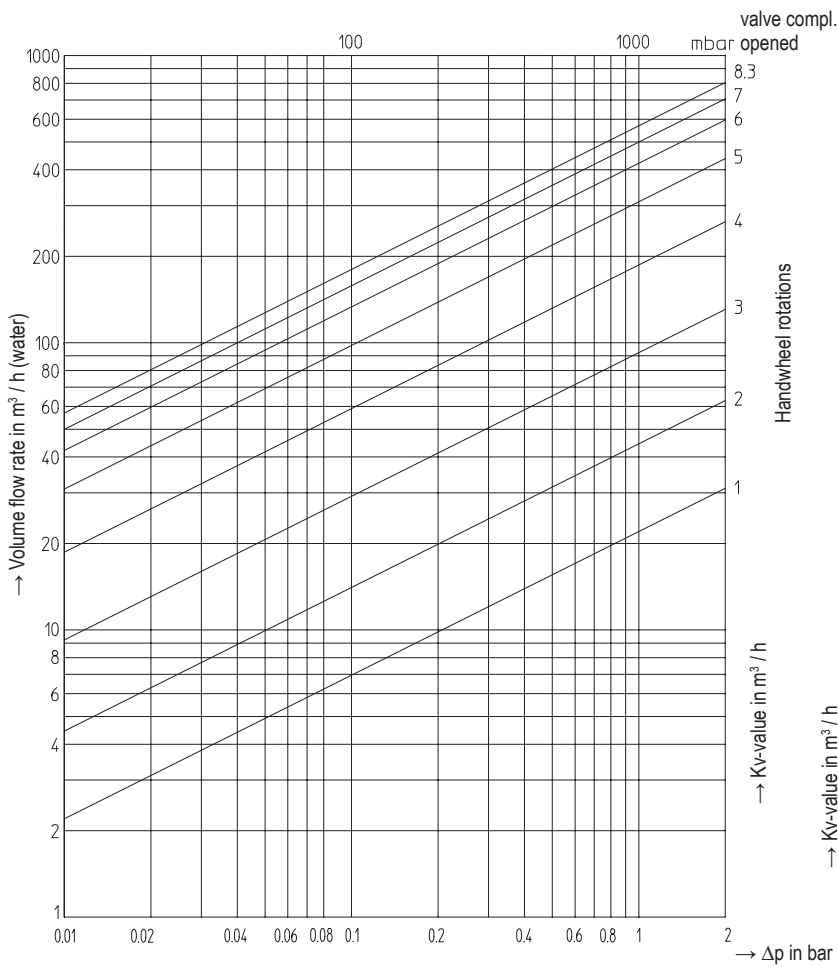
Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic





DN200 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
1	5289	22
2	1292	44,5
3	300	92,3
4	73,6	186,5
5	26,6	310,1
6	14,4	422
7	10,2	500
8,3	7,9	569,5

max. permissible differential pressure in throttling function 0,8 bar.

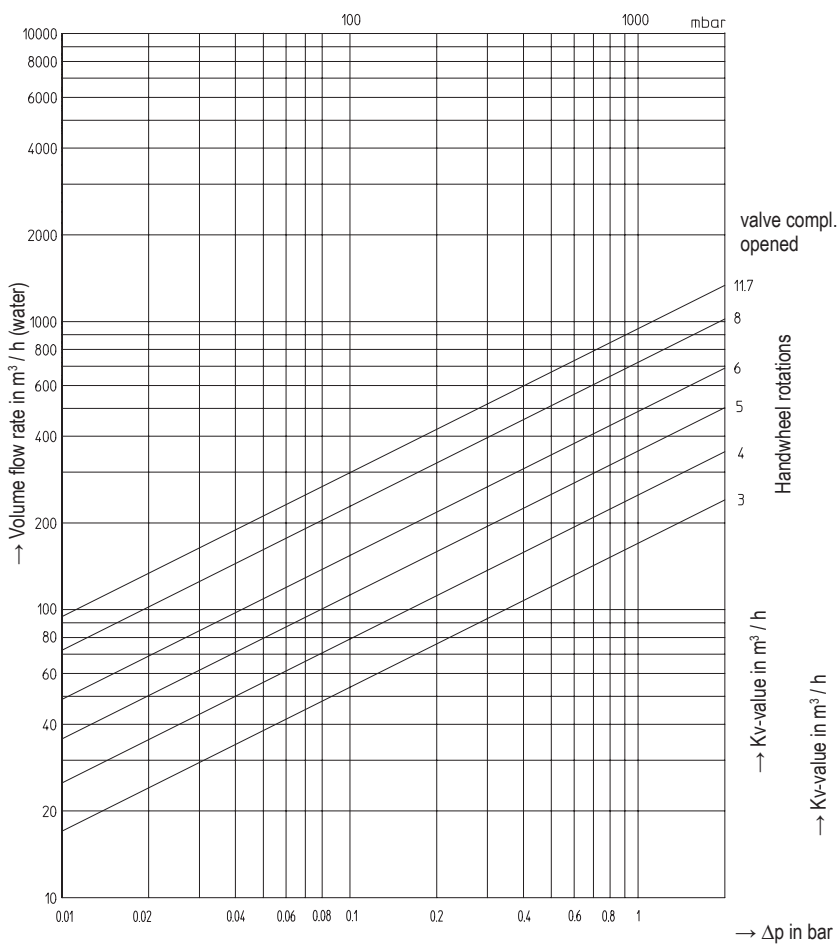
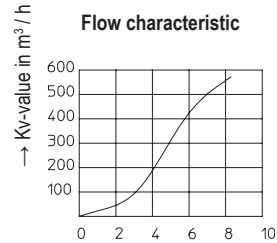
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



DN250 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
3	216	170
4	100	250
5	49,3	356
6	26,2	488
8	12	722
11,7	7	945

max. permissible differential pressure in throttling function 0,8 bar.

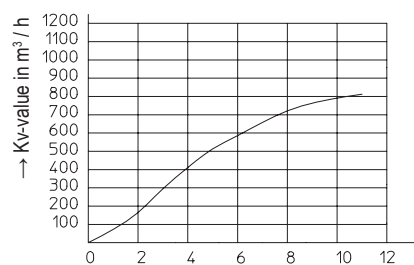
max. permissible flow speed:

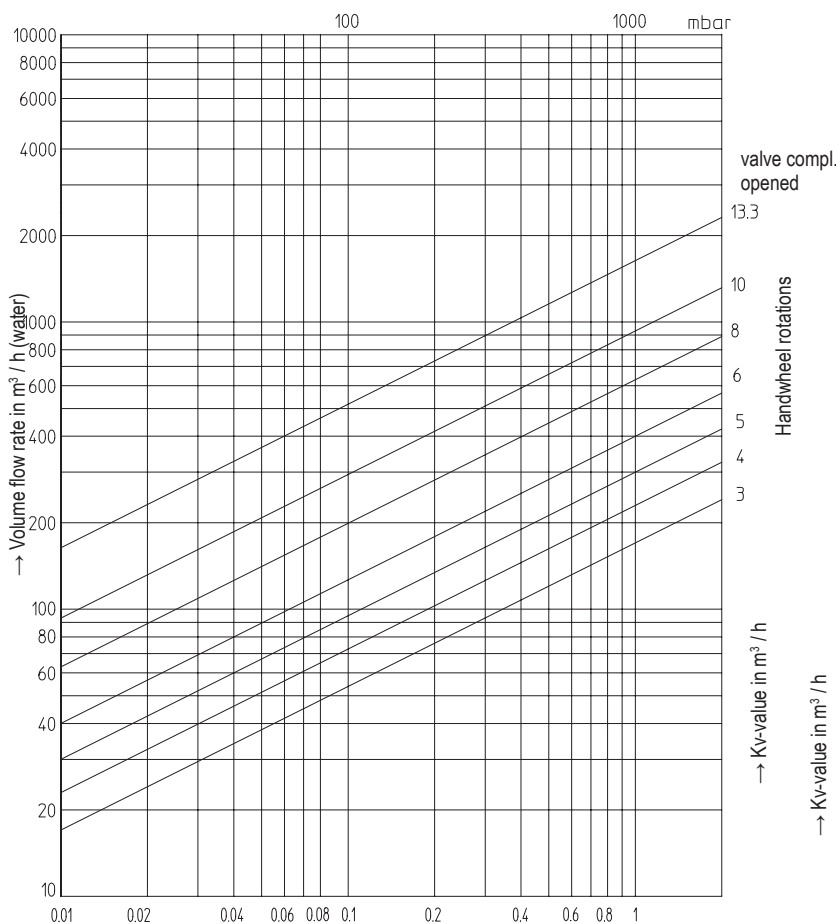
Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic





Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10⁵Pa

DN300 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
3	448	170
4	245	230
5	144	300
6	81	400
8	32,6	630
10	15	930
13,3	4,85	1635

max. permissible differential pressure in throttling function 0,5 bar.

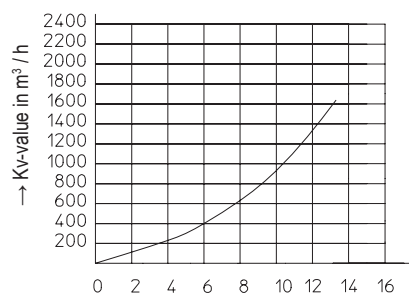
max. permissible flow speed:

Liquids ≤ 4 m/s,

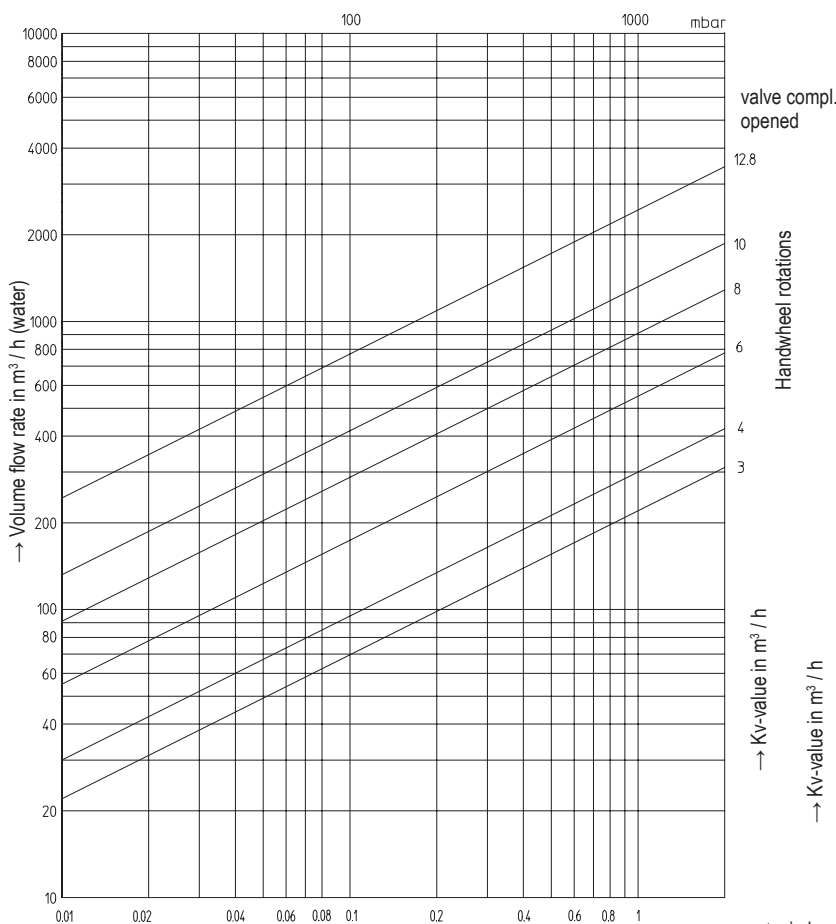
Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



→ Handwheel rotations



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10⁵Pa

DN350 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
3	496	220
4	267	300
6	79,4	550
8	29	910
10	13,8	1320
12,8	4,9	2220

max. permissible differential pressure in throttling function 0,5 bar.

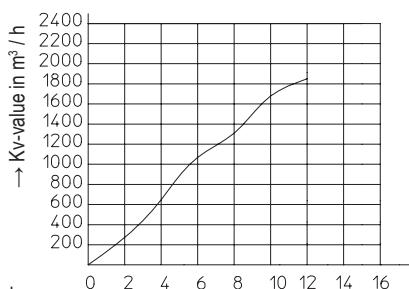
max. permissible flow speed:

Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.

Flow characteristic



→ Handwheel rotations

DN400 / PN16-40

Handwheel rotations	Zeta-value	Kv-value
3	269	390
4	151	520
6	45,4	950
8	21,2	1390
10	11,3	1900
12	6,1	2600
14,3	4,1	3180

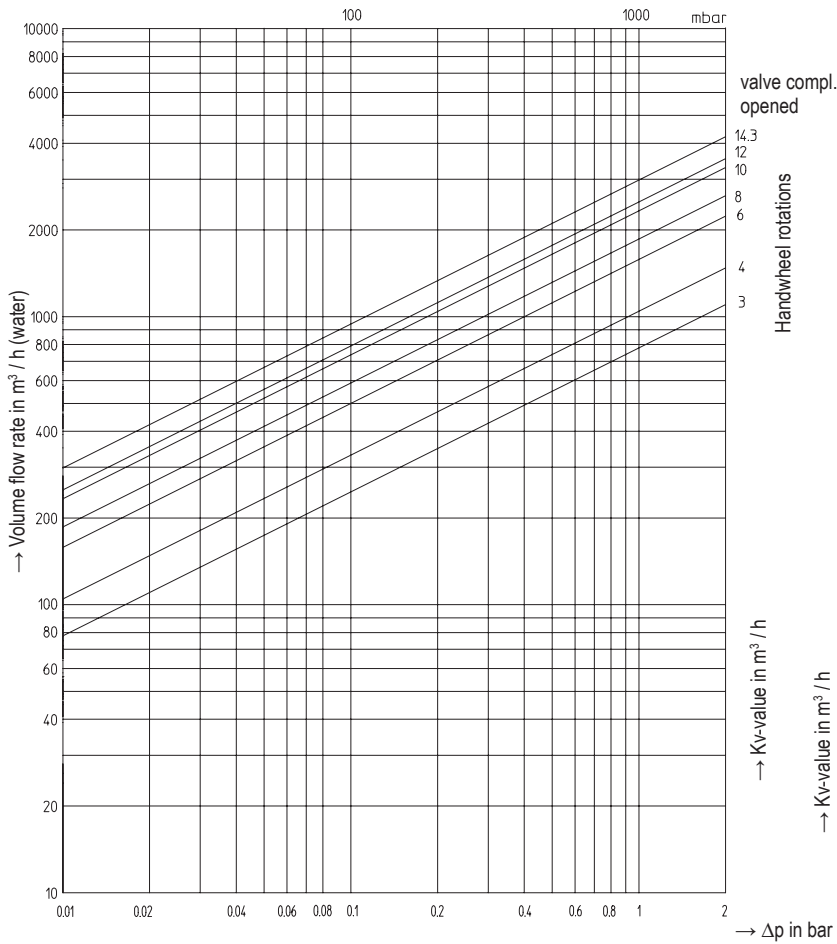
max. permissible differential pressure in throttling function
0,5 bar.

max. permissible flow speed:

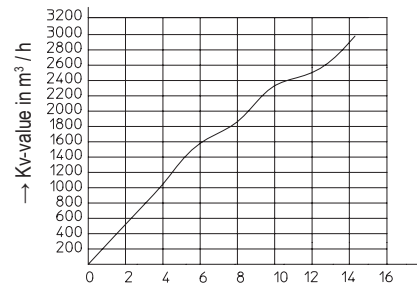
Liquids ≤ 4 m/s,

Gas and vapours ≤ 60 m/s

Condition: The flow must be free from cavitation.



Flow characteristic



Pressure drop in Pascal (10 Pascal 1mm WS (1mm WS = 9,8066 Pa) 1bar = 0,1MPa = 10^5 Pa

→ Handwheel rotations



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